

X	120.5000
Y	20.0960
Z	-20.0000
A	0.0000
B	0.0000
C	0.0000

- 1 - 1000, 17000
- 2 - 1000, 17000
- 3 - 1000, 17000
- 4 - 1000, 17000
- 5 - 1000, 17000

$S_1$	2002		0%
$S_2$	50		0%
$S_3$	0		0%

Letter	Count	Percentage
E	570	4.3%
A	540	4.1%
T	540	4.1%
C	540	4.1%
G	540	4.1%
U	540	4.1%

	0	1	2
0	0	0	0
1	0	1	0
2	0	0	1
3	1	0	0
4	0	1	1
5	1	1	0
6	0	0	1
7	1	0	1

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1  ORIGIN 1, /CNC, MEASURE/3/ )
2  G1000 B100, L120, 00. )
3  G1010 01 000, 000, 05, 000, 03, 01, 1300, 000, 1
4  T01 )
5  G1040 B10, L5, F100, 0000, 0000, 0000, 01, 01, 03, 02,
6  )
7  G1200 T1, 00, 00, 00 )
8  G1202 007, 3 013, 001001 000, 100, 00, 000, 000, 00
9  10, 00, 01 )
10 00, 10, 00, 01, 00 )
11 G1203 009, 000072 0-135, 00013 000, 100, 000013
12 3-05, 000001 000, 11, 00, 01, 013, 00 )
13 G1200 )
14 )
15 G1200 T1, 00, 00, 00 )
16 G1202 007, 3 013, 001001 000, 100, 00, 000, 000, 00
17 10, 00, 01 )
18 G1203 009, 000072 0-135, 00013 000, 100, 000013
19 3-05, 000001 000, 11, 00, 01, 013, 00 )
20 )
21 G1200 )
22 000 )

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### Program Window

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# Fanuc Programming Manual For Milling Centers

**Warren S. Seames**



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**The Journeyman's Guide to Cnc Machines** Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook

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understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques

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