

ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1	O
X	0.000	G00		S	0	SOV	N 00000000
Y	40.000	X	0.000			100%	T 0 M 0
Z							
A							
B							
C							

TAPPING- INSERT

CUT COND.

MACHINING TYPE W= NORMAL

TAP TYPE R= FLOAT TAP

THREAD LEAD D= 1.2

REF.PT.MODE I= INIT.POS-1

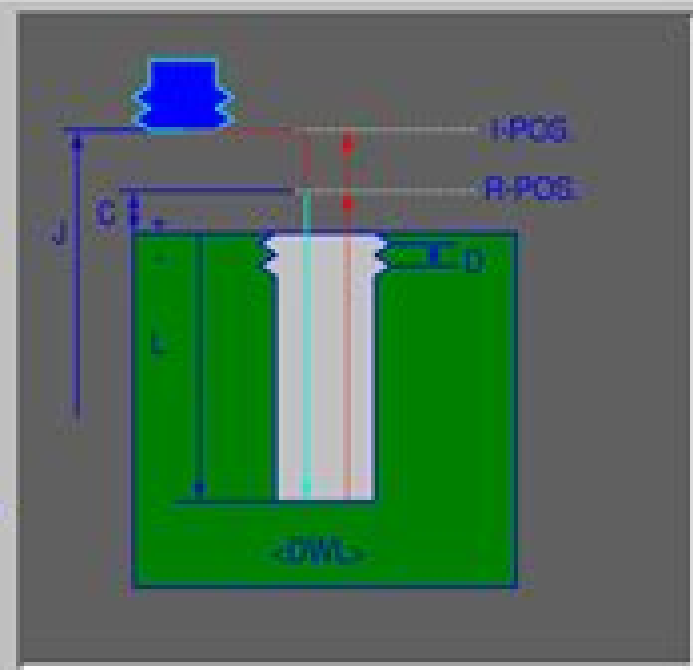
I POINT J= 20.

CUT DEPTH L= 7.

CLEARANCE C= 1.

DWELL TIME P= 20.

APROCH MOTION Z= 3 AXES MOV



SELECT SOFT KEY.

G1001:DRILLING

INIT-1

INIT-2

REF.

INSERT

CANCEL

54
98

IN
R1

Fanuc Manual Guide 31i

Kathleen Armour



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