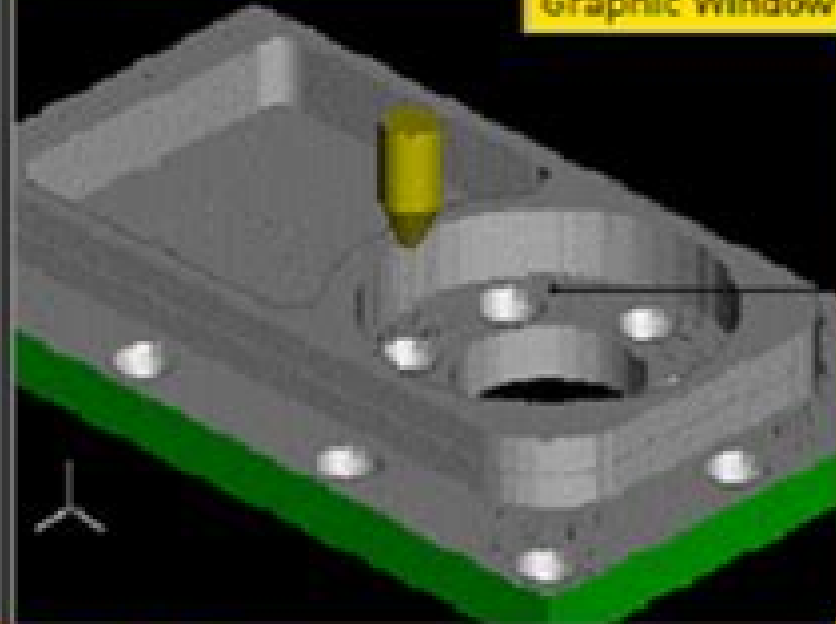


# Machine Status Window



# Graphic Window



# Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1000 G000, L100, M0
3  G1010 G1, F00, S00, C0, M0,0, T0, F0, L000,000,1
4  T01
5  G1040 G10, L0, F100, S000, C000, M0, F0, C0, Z0,
6
7  G1200 T1, M0, M0, M0
8  G1202 M07,3 M03,000000 F00, F00, M0, C00, F00, M0,
   L0, M0, T0
9  M0, L0, M0, T0, M0
10 G1203 M05, M00000 M-000, Z0000 F00, F00, M00000
   J-00, M00000 C00, L0, M0, T0, M03, M0
11 G1200
12
13 G1200 T1, M0, M0, M0
14 G1202 M07,3 M03,000000 F00, F00, M0, C00, F00, M0,
   L0, M0, T0
15 G1203 M05, M00000 M-000, Z0000 F00, F00, M00000
   J-00, M00000 C00, L0, M0, T0, M03, M0
16
17 G1200
18 M00

```

00-PROGRAM NUMBER



# Fanuc Cnc Series 21 T Programming Manual

**Tao Wei**



## **Fanuc Cnc Series 21 T Programming Manual:**

**Theory and Design of CNC Systems** Suk-Hwan Suh, Seong Kyoong Kang, Dae-Hyuk Chung, Ian Stroud, 2008-08-22

Computer Numerical Control CNC controllers are high value added products counting for over 30% of the price of machine tools. The development of CNC technology depends on the integration of technologies from many different industries and requires strategic long term support. *Theory and Design of CNC Systems* covers the elements of control, the design of control systems and modern open architecture control systems. Topics covered include Numerical Control Kernel NCK, design of CNC Programmable Logic Control PLC and the Man Machine Interface MMI as well as the major modules for the development of conversational programming methods. The concepts and primary elements of STEP NC are also introduced. A collaboration of several authors with considerable experience in CNC development, education and research, this highly focused textbook on the principles and development technologies of CNC controllers can also be used as a guide for those working on CNC development in industry.

**CNC Programming Handbook** Peter Smid, 2003. Comes with a CD ROM packed with a variety of problem solving projects. Fanuc CNC Custom Macros Peter Smid, 2004-01-11. CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are. BOOK JACKET

*CNC Control Setup for Milling and Turning* Peter Smid, 2010. This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis. Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC. **Machinery**, 2003

*Huebner's Machine Tool Specs: Threading through turning machines*, 1980 **Manufacturing Engineering**, 2009

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dikembangkan sesuai dengan kurikulum K 13. Materi dalam buku ini disusun berdasarkan kompetensi inti, kompetensi dasar, mata pelajaran Teknik Permesinan NC, CNC dan CAM. Kompetensi Keahlian Teknik Permesinan Program Keahlian Teknik Mesin tingkat SMK. Modul ini memiliki 7 kegiatan pembelajaran. Kegiatan Belajar 1 Konsep dasar dan fungsi perintah CAM Milling. Kegiatan Belajar 2 Jenis alat potong dan parameter pemotongan. Kegiatan Belajar 3 Toolpath 2D dan 3D Contour. Kegiatan Belajar 4 Toolpath Drill Facing Pocket. Kegiatan Belajar 5 Toolpath Surface Roughing dan Finishing. Kegiatan Belajar 6 Simulasi dan Analisis Program CAM Milling. Kegiatan Belajar 7 Evaluasi Program dan Perintah G Code. Berdasarkan hasil validasi ahli, modul ini sangat sistematis, bermakna, mudah dipelajari dan mudah diimplementasikan dalam pembelajaran di kelas. Ditinjau dari aspek isi, modul ini cukup membantu peserta didik dalam memperkaya dan mendalami materi. Dengan hadirnya modul ini diharapkan dapat membantu peserta didik untuk mencapai kompetensi pada mata pelajaran CNC di Jurusan Teknik Pemesinan. **Huebner's Machine Tool Specs: Threading through turning machines**, 1980

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