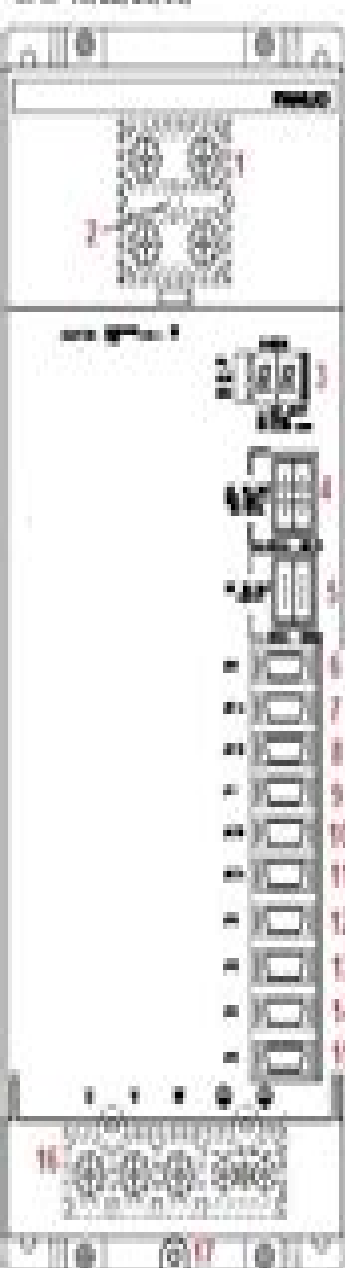
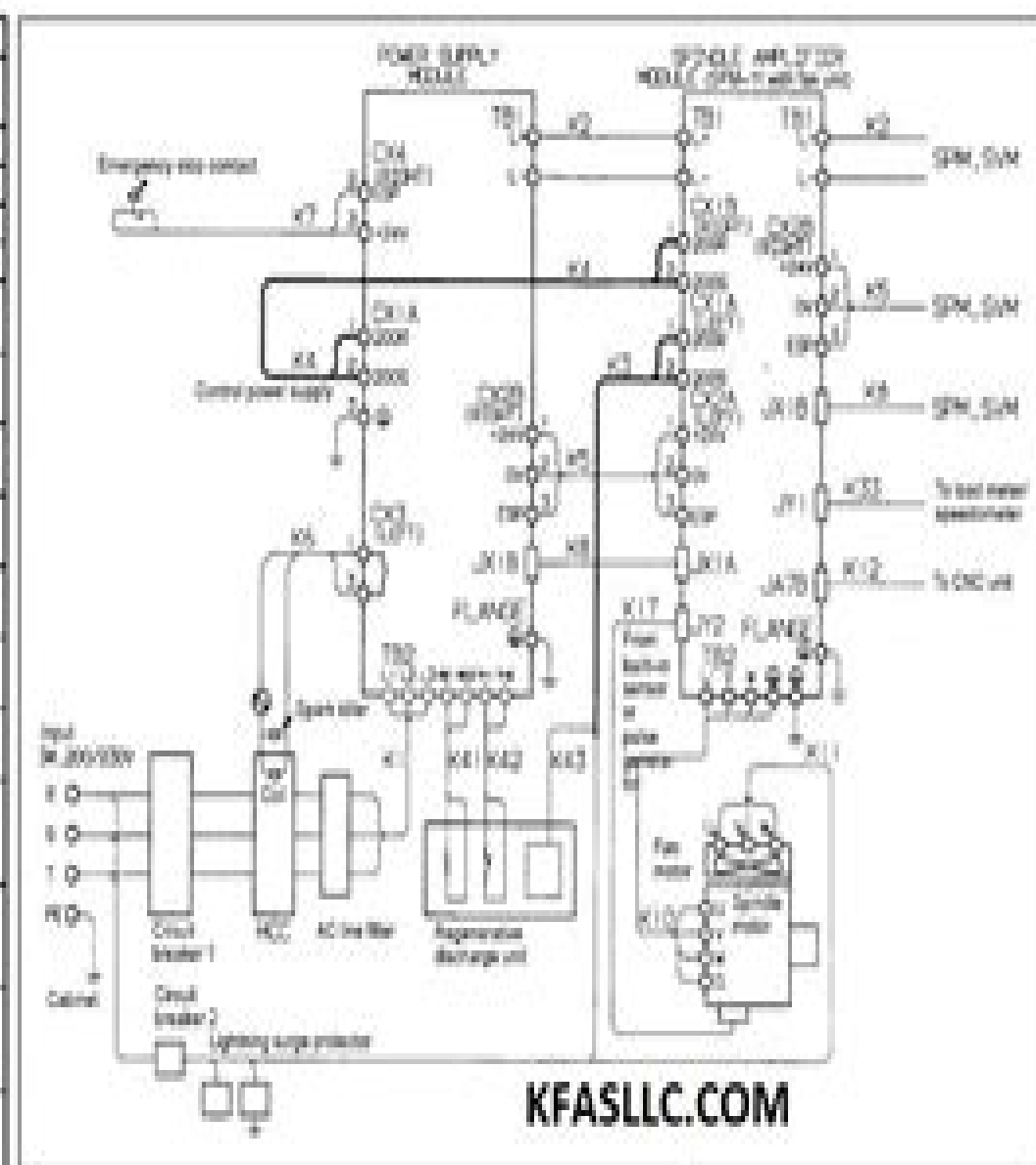


SPM-15, 22, 26, 30



Names of connectors and terminal blocks

	Names	Display
1	DC link terminal block	
2	DC link charge LED	
3	Status LED	STATUS
4	200VAC I/O connector	CK14CK18
5	24VDC I/O connector	CK54CK58
6	Signal check connector	JK4
7	Output connector for interface between modules	JK14
8	Input connector for interface between modules	JK18
9	Connector for load meter and speedometer	JK1
10	Input connector for electric serial interface	JK7B
11	Output connector for electric serial interface	JK7A
12	Connector for pulse generator built-in sensor	JK2
13	Connector for magnetic sensor and external single rotation signal	JK3
14	Connector for position coder and high-resolution position coder	JK4
15	Connector for Co-ax sensor for spindle and built-in Co-ax sensor	JK5
16	Terminal block for motor power line	
17	Tapped hole for grounding the frame	



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WARNING
Do not touch module components or connected cables while this LED is lit. There is a danger of electric shock.

Fanuc Alarms Manual

**Shiquan Zhou, Aragona Patty, Shiming
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Fanuc CNC Custom Macros Peter Smid,2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are **BOOK JACKET** **CNC Control Setup for Milling and Turning** Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC *Easy CNC Turning Programming English Hand Book By Sanjay Sharma* Sanjay Sharma,2025-04-15 This book is a comprehensive guide to CNC basic programming which has been written for the use of students of ITI Diploma B Tech etc Technical courses ATS Scheme CNC Programmer Cum Operator DGT Nimi course and machine operators machine setters and supervisors working in other types of industries Nowadays the increasing use of CNC in industries has given rise to its need Only those people who know about it and are capable of preparing part programs can guide the machine tools Using which parts are prepared with the required size and accuracy Keeping this in mind I have prepared this textbook in Hindi to bring out the mystery of CNC programming It has been put in a logical order and written in a very simple language which everyone can understand very easily To create a program the step by step process has been explained in this book with useful examples which will greatly benefit the students associated with this field In this book I have used the method created by me to write the program in which I have described each G and M code in detail in this book Coordinate systems have been explained in detail in simple language For this space has been left to practice all the coordinate systems This will help in understanding this chapter easily In this most of the machining centers functions of machines working method of the machine and the main parts of the machine control panel buttons related to the operator panel have been described in detail Simple method of making programs has been explained with examples An attempt has been made to cover most of the machining processes in this Different types of materials and detailed pictures have been included to help in understanding it My feeling is that anyone who wants to make their future in CNC programming will benefit from this book and they will emerge as a successful CNC programmer Many readers who may need some other different kind of programmer will benefit from these references with additional information On the other hand those who do not need further information about CNC programming can ignore those few pages and only explore the topics covered in this book I sincerely hope that this book will help you transform from a better CNC operator to a programmer by understanding not only the HOW but also the WHY of many programming techniques **Advances in Energy Science and Equipment Engineering** Shiquan Zhou,Aragona Patty,Shiming Chen,2015-11-05 Advances in Energy Equipment Science and Engineering contains selected papers from the 2015 International Conference on Energy Equipment Science and Engineering ICEESE 2015 Guangzhou China 30 31 May 2015 The topics covered include Advanced design

technology Energy and chemical engineering Energy and environmental engineering Energy sciences *The National Guide to Educational Credit for Training Programs* American Council on Education, 2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies

Control Solutions ,2002 Instrument Engineers' Handbook, Volume Three Bela G. Liptak, 2002-06-26 Instrument Engineers Handbook Third Edition Volume Three Process Software and Digital Networks provides an in depth state of the art review of existing and evolving digital communications and control systems While the book highlights the transportation of digital information by buses and networks the total coverage doesn't stop there It describes *Instrumentation & Control Systems* ,1999 Designing SCADA Application Software Stuart G McCrady, 2013-07-30 Automation systems often referred to as SCADA systems involve programming at several levels these systems include computer type field controllers that monitor and control plant equipment such as conveyor systems pumps and user workstations that allow the user to monitor and control the equipment through color graphic displays All of the components of these systems are integrated through a network such as Ethernet for fast communications This book provides a practical guide to developing the application software for all aspects of the automation system from the field controllers to the user interface workstations The focus of the book is to not only provide practical methods for designing and developing the software but also to develop a complete set of software documentation Providing tested examples and procedures this book will be indispensable to all engineers managing automation systems Clear instructions with real world examples Guidance on how to design and develop well structured application programs Identification of software documentation requirements and organization of point names with logical naming system Guidance on best practice of standardized programming methods for SCADA systems **American Machinist** ,1976 *School Shop/tech Directions* ,1991 *American Machinist & Automated Manufacturing* ,1987 Sheet Metal Industries ,1995 **Food Processing** ,1998 **Advanced Control in Computer Integrated Manufacturing** Henry M. Morris, E. J. Kompass, Theodore Joseph Williams, 1987 **Chilton's I & C S** ,1991

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