APPENDIX 6

Setting entry
Data format: Byte type
Data range: 1 - 6
Specify the Reader puncher device No. to be connected to 20 mA curre
loop interface.
Set device specifications corresponding to an I/O device number 1 - 5
data number 5110 - 5162.

Data number

Data

5013

Reader puncher device No. to be connected to RS422 interface

Setting entry

Data format: Byte type

Data range: 1 - 6

Specify the Reader puncher device No. to be connected to RS422 interface Set device specifications corresponding to an Reader puncher device number 1 - 6 in data number 5110 - 5162.

Data number

Dant an

5110

Specifications number of Reader puncher device corresponding to device number 1

Setting entry

Data format: Byte type

Data range: 1 - 7

Specify the specification number of the Reader/puncher deris

The relationships between specification numbers and I/O devices are I/O follows:

Spec. No.	Reader puncher device specifications		
1	Control codes (DC1 - DC4) are used and feed is punched		
2	Control codes (DC1 - DC4) are not used and feed is punch.		
3	Control codes (DC1 - DC4) are used and feed is not punch,		
4	Control codes (DC1 - DC4) are not used and feed is punch-		
5	Reserved		
6	PPR		
7	FUNUC cassette		

Data number

Data

5111

Number of stop bits of Reader puncher device corresponding to device number 1

Setting entry
Data format: Byte type
Data range: 1 - 2

Specify the number of stop bits of the Reader/puncher device corresponding with device number 1.

Fanuc 6tb Parameters Manual

Lei Huang

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