

Brief Overview Manual Guide i

ROUGH-FACING THE PART

4. Insert Start Tool Fixed Form Sentence

5. Create Rough Facing Turning Cycle

6. Set Cutting Conditions

7. Define Shape Geometry

8. Insert End Tool Fixed Form Sentence

9. Verify Program with 3D Simulation

04:10.20

ACTUAL POS. (MM)		DIST. TO GO		SPINDLE		D. COMPENS.	
X	10.0000	0.0000	S	1000			
Z	20.0000	0.0000					
C	0.0000	0.0000	F	0.00			
Y	0.0000	0.0000					

FEED 1000/REV

1000 10 60
0.04 00 97
1.00 0.1 1.2 1

LINE NO.	DESCRIPTION	STATUS
10	START TOOL 1	
11	END	
12	ROUGH FACING	
13	ROUGH FACING	
14	END	

3D SIMULATION

1000 10 60
0.04 00 97
1.00 0.1 1.2 1

Fanuc 18itb Manual

Thomas C. Scanlan



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