

Machine Status Window



Graphic Window



Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F100.000 G1.000 G1.000 G1.000 G1.000 G1.000
4  F100
5  G1740 G10.00 F100.000 G10.000 G10.000 G10.000 G10.000
6
7  G1700 F1.00 G1.00 G1.00
8  G1702 MPT.1 M13.000000 F100.000 G1.00 G1.00 F100.00
   L0.00 F1.00
9  M1.00 L0.00 F1.00
10 G1703 MPT.100000 M-1.00 F100.00 F100.00 G1.00
   J-99.000000 F100.00 L1.00 F1.00 M13.00
11 G1700
12
13 G1700 F1.00 G1.00 G1.00
14 G1702 MPT.1 M13.000000 F100.000 G1.00 G1.00 F100.00
   L0.00 F1.00
15 G1703 MPT.100000 M-1.00 F100.00 F100.00 G1.00
   J-99.000000 F100.00 L1.00 F1.00 M13.00
16
17 G1700
18 M00
  
```

Program window displaying a list of machine parameters and a list of program lines (1-18). The window also shows a list of machine parameters on the right side.



Fanuc 18i Programming Manual

BM King



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