

## NC LATHE M-CODE LIST

M-CODE	DESCRIPTION	REMARK	M-CODE	DESCRIPTION	REMARK
M76	CLAMFERING ON		M131	INTERLOCK BY-PASS (SUB-SPDL)	
M77	CLAMFERING OFF		M163	SUB-SPDL CW & COOLANT ON	
M78	TAILSTOCK QUILL ADVANCE		M164	SUB-SPDL CCW & COOLANT OFF	
M79	TAILSTOCK QUILL RETRACT		M165	SUB-SPDL & COOLANT STOP	
M80	Q-SETTER SWING ARM DOWN	OPTION	M168	SUB-CHUCK CLAMP	
M81	Q-SETTER SWING ARM UP	OPTION	M169	SUB-CHUCK UNCLAMP	
M84	TURRET CW ROTATION		M203	FORWARD SYNCHRONOUS COM.	
M85	TURRET CCW ROTATION		M204	REVERSE SYNCHRONOUS COM.	
M86	TORQUE SKIP ACT	B AXIS	M205	SYNCHRONOUS STOP	
M87	TORQUE SKIP CANCEL	B AXIS	M206	SPINDLE ROTATION RELEASE	
M88	SPINDLE LOW CLAMP				
M89	SPINDLE HIGH CLAMP				
M90	SPINDLE UNCLAMP				
M91	EXTERNAL M91 COMMAND	3 AXIS			
M92	EXTERNAL M92 COMMAND	3 AXIS			
M93	EXTERNAL M93 COMMAND				
M94	EXTERNAL M94 COMMAND	OPTION			
M98	SUB-PROGRAM CALL	OPTION			
M99	END OF SUB-PROGRAM	OPTION			
M103	SUB-SPINDLE FORWARD				
M104	SUB-SPINDLE REVERSE				
M105	SUB-SPINDLE STOP				
M110	PARTS CATCHER ADVANCE(SUB)	OPTION			
M111	PARTS CATCHER RETRACT(SUB)	OPTION			
M114	SUB-SPINDLE AIR BLOW	OPTION			
M119	SUB-SPINDLE ORIENTATION	OPTION			

# Fanuc 15m G Code Manual

**Mike Lynch**



## **Fanuc 15m G Code Manual:**

Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level

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