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## Acc/Dec Control

Symbol	Param	Bit	Description
LSUP	0045	3	Cut. Feed acc/dec after Interpol. 1 : Linear, 0 : Expo.
EDMZ	0059	5	-Z Ext. Dec. is valid for : 1 : RPD+cut feed, 0 : RPD Only
EDMY	0059	4	-Y Ext. Dec. is valid for : 1 : RPD+feed, 0 : RPD Only
EDMX	0059	3	-X Ext. Dec. is valid for : 1 : RPD+cut, 0 : RPD Only
EDPZ	0059	2	+Z Extern. Dec. is valid for : 1 : RPD+feed 0 : RPD only
EDPY	0059	1	+Y Extern. Dec. is valid for : 1 : RPD+feed 0 : RPD only
EDPX	0059	0	+X Extern. Dec. is valid for : 1 : RPD+feed 0 : RPD only
LINTX	0522		Time const. of linear acc/dec of X axis. 8-4000 m.sec.
LINTY	0523		Time const. of linear acc/dec of Y axis. 8-4000 m.sec.
LINTZ	0524		Time const. of linear acc/dec of Z axis. 8-4000 m.sec.
LINT4	0525		Time const. of linear acc/dec of 4 axis. 8-4000 m.sec.

# Fanuc 0m Parameter Manual

**Peter Smid**



**Fanuc 0m Parameter Manual:**

Fanuc CNC Custom Macros Peter Smid, 2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment. Also, it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are. BOOK JACKET

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