







- Drain the coolant and separate the engine from the vehicle. (See "010 Separating Engine")
- Disconnect the radiator hase (3) and bypath hase (1) from the water pump.
- Unscrew the water pump mounting screws and remove the water pump assembly.
- 4. Remove the pump geer (6).
- 5. Pull out the pump shaft (3) with the impeller (11).

MI NOTE

 Do not attempt to remove the mechanical seal (10), oil seal (8) and 0-ring (12) unless they are to be replaced.

(When reassembling)

- · Replace the pasket (SI (13) with new one.
- Coat thin film of engine oil on the pump shaft (%) to avoid oil sent damage.
- Coat reating surfaces of mechanical seal, between the mating ring and seal ring, with fresh water. (See "Mechanical Seal")

Tightening toxoxe	Water Tump	96	1 3 to 7 8 to m 0.8 to 0.8 to f m 4.3 to 5.6 ft like
(que aqueca	mounting sixter	MR	18.7 to 18.6 N/m 1.4 to 1.9 kgf m 18.7 to 18.7 h-84

- CO. Reports troop.
- D1 Pump Cover
- 231 Rankator Hotel
- 146 Pump Care
- 194 Guesbeit
- No. Pump Gean
- Total constitution
- 100 CH Sept.

- 100 Purch (Dark)
- C100 Machanical Sept.
- (11) tempeder
- 4129 O-ring
- (130) dissolved:
- 1140 Downel Pin.
- [150] Dissert Pin.

THE RESERVE OF THE PERSON NAMED IN

(Mechanical Seal)

- Mechanical seal parts are shown in the figure.
- If these parts are damaged, replace the seal as a set.
- When installing the mating ring (1) into the cup gasket (2), moister outside of the mating ring with fresh water.
- When installing the mechanical seal assembly, mating surfaces between the meting ring (1) and seal ring (3) should be coated with fresh woner.
- (10. Marting/Ring/Floating/Seet)
- 500 Cell Spring.
- (2) Exp Eachet (Cushion King)
- 400 Carrier

(30) Sout Ring ...

OD Cartridge

CO Bulliages

(III) I respective titule

(5) Spring Betwiner

(10) Other Side

Thermostat.

- Orain the coolant and remove the radiator, cooling fan and cooling air duct. (See "(1) Separating Engine")
- Unscrew the thermostat cover screw and remove the cover and thermostat.

(When reessembling)

Tightening benque	They received concerning on	SSN m Ostaghm	
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- [1] Thursdahah Count
- City Comment

(3) Theomesines

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