



13.2a Undo the nut/bolt (arrowed) securing the cross-stay to the engine mounting on the cylinder head cover ...

12 Turbocharger – description and precautions

Description

A turbocharger increases engine efficiency by raising the pressure in the intake manifold above atmospheric pressure. Instead of the air simply being sucked into the cylinders, it is forced in. Additional fuel is supplied by the injection pump in proportion to the increased air intake.

Energy for the operation of the turbocharger comes from the exhaust gas. The gas flows through a specially-shaped housing (the turbine housing) and in so doing, spins the turbine wheel. The turbine wheel is attached to a shaft, at the end of which is another vaned wheel known as the compressor wheel. The compressor wheel spins in its own housing and compresses the inducted air on the way to the intake manifold.

The compressed air passes through an intercooler. This is an air-to-air heat exchanger, mounted with the radiator at the front of the vehicle. The purpose of the intercooler is to remove from the inducted air some of the heat gained in being compressed. Because cooler air is denser, removal of this heat further increases engine efficiency.

The turbocharger has adjustable guide vanes controlling the flow of exhaust gas into the turbine. The vanes are swivelled by



13.2b ... and the ones securing the cross-stay to the brackets on the suspension turrets.

the boost pressure control solenoid valve (D5244T/T2/T3 engines) or electric control valve/motor (D5244T4/T5/T6/T7 engines), controlled by the engine management ECM. At lower engine speeds, the vanes close together, giving a smaller exhaust gas entry port, and therefore higher gas speed, which increases boost pressure at low engine speed. At high engine speed, the vanes are turned to give a larger exhaust gas entry port, and therefore lower gas speed, effectively maintaining a reasonably constant boost pressure over the engine rev range. This is known as a Variable Nozzle Turbocharger (VNT).

The turbo shaft is pressure-lubricated by an oil feed pipe from the main oil gallery. The shaft 'floats' on a cushion of oil. A drain pipe returns the oil to the sump.

Precautions

- The turbocharger operates at extremely high speeds and temperatures. Certain precautions must be observed to avoid premature failure of the turbo or injury to the operator.
- Do not operate the turbo with any parts exposed. Foreign objects falling onto the rotating vanes could cause excessive damage and (if ejected) personal injury.
- Do not race the engine immediately after start-up, especially if it is cold. Give the oil a few seconds to circulate.
- Always allow the engine to return to idle speed before switching it off – do not blip the throttle and switch off, as this will leave the turbo spinning without lubrication.



13.4 Turbocharger oil supply pipe – turbocharger end



13.9 Slacken the clamps and remove the charge air pipe (arrowed) from the turbocharger

- Allow the engine to idle for several minutes before switching off after a high-speed run.
- Observe the recommended intervals for oil and filter changing, and use a reputable oil of the specified quality (see Lubricants and Fluids). Neglect of oil changing, or use of inferior oil, can cause carbon formation on the turbo shaft and subsequent failure.

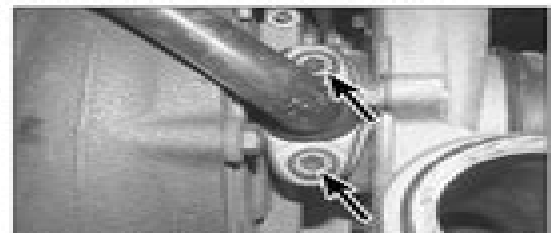
13 Turbocharger – removal and refitting

Removal

- 1 Remove the plastic cover from over the top of the engine by pulling it straight up from its mountings.
- 2 Undo the fasteners, and remove the engine cross-stay from between the brackets on the front suspension turrets (see illustrations).

D5244T/T2/T3 engines

- 3 Undo the 5 bolts and remove the heat shield from above the exhaust manifold. Note that it may be necessary to soak the bolts in releasing fluid prior to attempting their removal.
- 4 Undo the two screws, and detach the oil supply pipe from the turbocharger and engine block (see illustration).
- 5 Remove the two upper nuts securing the turbocharger to the exhaust manifold.
- 6 Remove the front section of the exhaust pipe as described in Section 17.
- 7 Undo the screw securing the bracket to the vacuum pump at the left-hand end of the cylinder head, release the clamp, and remove the turbocharger intake pipe.
- 8 Release the clamp securing the oil pressure pipe to the coolant pipe.
- 9 Release the clamp and disconnect the charge air pipe from the turbocharger (see illustration). Move the pipe to one side.
- 10 Undo the two Torx bolts securing the oil return pipe for the underside of the turbocharger, then pull the pipe from the cylinder block. Discard the seals, new ones must be fitted (see illustrations).
- 11 Disconnect the vacuum hose from the nozzle control valve (see illustration).



13.10a Undo the 2 Torx bolts (arrowed) securing the oil return pipe to the turbocharger ...

Haynes Workshop Manual 2004 Volvo S60

Christian G. Meyer



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