## ALLOWABLE PIPING SPANS

Based on using carbon steel pipe (A53-GR B) filled with water

Nom. Pipe	Pipe	Wall Thickness	1 1		1	1.1.
				Deflection		1
Size	Sch.	Inches	Ft- In (mm)	Inches (mm)	Ft- In (mm)	Ft- In (mm)
3/4"	80	0.154	10'-0" (3048)	3/8" (10)	7'-0" (2134)	8"-0" (2438)
17	80	0.179	13'-0" (3962)	1/2" (13)	9'-0" (2743)	10'-0" (3048)
1-1/2"	80	0.200	17"-0" (5182)	3/4" (19)	11'-0" (3353)	13'-0" (3962)
2"	40	0.154	19"-0" (5791)	1" (25)	12'-0" (3658)	14'-0" (4267)
2	80	0.218	20'-0" (6096)	1" (25)	13'-0" (3962)	15'-0" (4572)
3"	40	0.216	25'-0" (7620)	1" (25)	16'-0" (4877)	18'-0" (5486)
4"	40	0.237	27'-0" (8230)	1" (25)	18'-0" (5486)	20'-0" (6096)
6"	40	0.280	33'-0" (10058)	1" (25)	22'-0" (6706)	25'-0" (7620)
8-	30	0.277	36'-0" (10973)	1" (25)	24'-0" (7316)	27'-0" (8230)
10"	20	0.250	38'-0" (11582)	1" (25)	25'-0" (7620)	29'-0" (8839)
10"	40	0.365	41'-0" (12497)	1" (25)	27'-0" (8230)	31'-0" (9449)
12"	20	0.250	40'-0" (12192)	1" (25)	26'-0" (7925)	30'-0" (9144)
12"	Std	0.375	44"-0" (13411)		29'-0" (8839)	33"-0"" (10058)
14"	10	0.250	42'-0" (12802)	1" (25)	27'-0" (8230)	31'-0" (9449)
14"	Std	0.375	46"-0" (14021)		30'-0" (9144)	34"-0" (10363)
16"	10	0.250	44'-0" (13411)	1" (25)	28'-0" (8534)	33"-0" (10058)
16"	Std	0.375	48"-0" (14630)		31'-0" (9449)	36"-0" (10973)
18"	10	0.250	45'-0" (13716)	1" (25)	29'-0" (8839)	34'-0" (10363)
18"	Std	0.375	50"-0" (15240)	1" (25)	33'-0" (10058)	38"-0" (11582)
20"	10	0.250	47"-0" (14326)	1" (25)	31'-0" (9449)	36"-0" (10973)
20"	20	0.375	52'-0" (15850)	1" (25)	34'-0" (10363)	39"-0" (11887)
24"	10	0.250	49'-0" (14935)	1" (25)	32'-0" (9754)	37"-0" (11278)
24"	20	0.375	55'-0" (16764)	1" (25)	36'-0" (10973)	41'-0" (12497)

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**Howard C. Massey** 

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Gu, 2019-03-28 This book is a compilation of selected papers from the 3rd International Symposium on Software Reliability Industrial Safety Cyber Security and Physical Protection of Nuclear Power Plants held in Harbin China on 15th 17th August 2018 The symposium discussed the status quo technical advances and development direction of digital instrument control technology software reliability information security and physical protection in the process of nuclear power development Offering technical insights and know from leading experts this book is a valuable resource for both practitioners and academics working in the field of nuclear instrumentation control systems and other safety critical systems as well as nuclear Introduction to Piping Fitters and Welders Ram Babu power plant managers public officials and regulatory authorities Sao, 2025-03-28 It gives me great pleasure and sense of deep satisfaction to publish this book of Introduction to Piping Fitters and Welders You can learn how to make a proper pipe joint for welding or how to Weld pipe pipe supports and steel structures and teach yourself to be a master of the fitter's or welder's craft with the step by step instructions learning tools and equipment A pipe fitter and welder are the tradesperson who install assemble fabricate maintain and repair mechanical piping systems Pipe fitters usually begin as helpers or apprentices A pipe fitter and welder deal with industrial commercial marine piping and heating cooling systems Typical industrial process pipe is under high pressure which requires metals such as carbon steel stainless steel and many different alloy metals fused together through precise cutting threading grooving bending and welding Pipe fitter and welder plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and join those segments by threading them using lead joints welding brazing cementing or soldering them together They install manual pneumatic hydraulic and electric valves in pipes to control the flow through the pipes or tubes These workers create the system of tubes in boilers and make holes in walls and bulkheads to accommodate the passage of the pipes they install Pipe fitter and welder are often exposed to hazardous or dangerous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling Other occupational hazards include exposure to the weather heavy lifting crushing hazards lacerations and other risks normal to the construction industry This book has proved to be a friend and guide to many Pipe Fitters or Welders Contractors and Technicians working with any Construction or Consultants Companies who are responsible for Laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and select type and size of pipe related materials and equipment such as supports hangers and hydraulic cylinders according to piping drawings and specifications Fitter and Welder are the main technical professionals who is responsible to deliver the quality job of piping work and they should have sufficient knowledge of Piping Engineering subject This will result in improving the general quality levels of a Pipe Fitter Welder in this direction leading to a greater satisfaction in work This

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Companion Guide to the ASME Boiler & Pressure Vessel Code K. R. Rao, 2006 This is Volume 1 of the fully revised second edition Organized to provide the technical professional with ready access to practical solutions this revised three volume 2 100 page second edition brings to life essential ASME Codes with authoritative commentary examples explanatory text tables graphics references and annotated bibliographic notes This new edition has been fully updated to the current 2004 Code except where specifically noted in the text Gaining insights from the 78 contributors with professional expertise in the full range of pressure vessel and piping technologies you find answers to your questions concerning the twelve sections of the ASME Boiler and Pressure Vessel Code as well as the B31 1 and B31 3 Piping Codes In addition you find useful examinations of special topics including rules for accreditation and certification perspective on cyclic impact and dynamic loads functionality and operability criteria fluids pipe vibration stress intensification factors stress indices and flexibility factors code design and evaluation for cyclic loading and bolted flange joints and connections Lees' Loss Prevention in the **Process Industries** Frank Lees, 2005-01-10 Over the last three decades the process industries have grown very rapidly with corresponding increases in the quantities of hazardous materials in process storage or transport Plants have become larger and are often situated in or close to densely populated areas Increased hazard of loss of life or property is continually highlighted with incidents such as Flixborough Bhopal Chernobyl Three Mile Island the Phillips 66 incident and Piper Alpha to name but a few The field of Loss Prevention is and continues to be of supreme importance to countless companies municipalities and governments around the world because of the trend for processing plants to become larger and often be situated in or close to densely populated areas thus increasing the hazard of loss of life or property This book is a detailed quidebook to defending against these and many other hazards It could without exaggeration be referred to as the bible for the process industries This is THE standard reference work for chemical and process engineering safety professionals For years it has been the most complete collection of information on the theory practice design elements equipment regulations and laws covering the field of process safety An entire library of alternative books and cross referencing systems would be needed to replace or improve upon it but everything of importance to safety professionals engineers and managers can be found in this all encompassing reference instead Frank Lees world renowned work has been fully revised and expanded by a team of leading chemical and process engineers working under the guidance of one of the world's chief experts in this field Sam Mannan is professor of chemical engineering at Texas A principles practice codes standards data and references needed by those practicing in the field

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