

FIAT IVECO EUROCARGO TECTOR 170E22

MOTOR TIPO	Nº CILINDROS	DIÁMETRO	CARRERA	CILINDRADA	LUX DE VALVULAS (Admisión)	LUX DE VALVULAS (Escape)
F4AEO681	6	102,0 mm.	120,0 mm.	5690 cm3	(F) 0,20 - 0,30 mm.	(F) 0,45 - 0,55 mm.

TAPA DE CILINDROS - VALVULAS

Diámetro de los alojamientos para guías en tapa

7,042 - 7,062

Entrante o penetración de válvulas en relación a superficie de tapa:

admisión

0,59 - 1,11

escape

0,96 - 1,48

Diámetro de los asentidos para casquillos del árbol de levas en tapa:

Nº 1 - 7

59,232 - 59,248

Nº 2 - 3 - 4 - 5 - 6

54,069 - 54,139

Diámetro de vástago de válvula

8,970 - 8,999

Huelgo entre vástago de válvula y guía

0,052 - 0,092

Angulación de la válvula:

admisión

60° ± 0,25°

escape

45° ± 0,25°

ASIENTOS DE VALVULAS

Diámetro de alojamiento en tapa para asentidos de válvulas

34,837 - 34,863

Diámetro exterior de los asentidos de válvulas

34,917 - 34,931

Inclinación de los asentidos de válvulas sobre la tapa :

admisión

60°

escape

45°

Interferencia de montaje entre asiento y tapa

0,054 - 0,094

RESORTE DE VALVULA

Altura del resorte de válvula libre

47,75

Altura del resorte bajo una carga de 34,00 ± 1,00 mkg.

35,33

Altura del resorte bajo una carga de 74,00 ± 3,90 mkg.

25,20

ARBOL DE LEVAS

Diámetro de muñequillas de apoyo del árbol de levas

53,995 - 54,045

Diámetro interior de los casquillos del árbol de levas

54,083 - 54,147

Luz de aceite entre casquillos y muñequillas de apoyo

0,038 - 0,162

Alzada (66) de excéntricas - Alzada de levas:

admisión

6,045

escape

7,582

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APRIETE DE TAPA DE CILINDROS

Para el montaje siempre comprobar que las superficies de unión de la tapa de cilindros y del block estén limpias.

Los tornillos de ajuste de tapa de cilindros son:

14 tornillos cortos: 12 x 1,75 x 130 (ver Figura 1)

12 tornillos largos: 12 x 1,75 x 150 (ver Figura 1)

Realizar el apriete en el orden que muestra la Figura 1 y en 3 etapas:

1ª Etapa: Preserie:

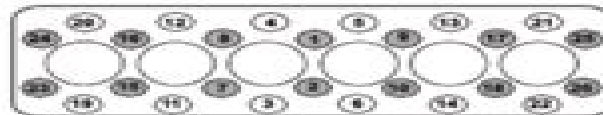
Tornillos cortos: 3,0 ± 4,0 mkg.

Tornillos largos: 5,0 ± 6,0 mkg.

2ª Etapa: Apriete angular: Todos los tornillos: 90° ± 5°

3ª Etapa: Apriete angular: Todos los tornillos: 90° ± 5°

Figura 1



● Tornillos cortos

○ Tornillos largos

Manual Iveco Tector 170e22

Marcel A. Müller



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