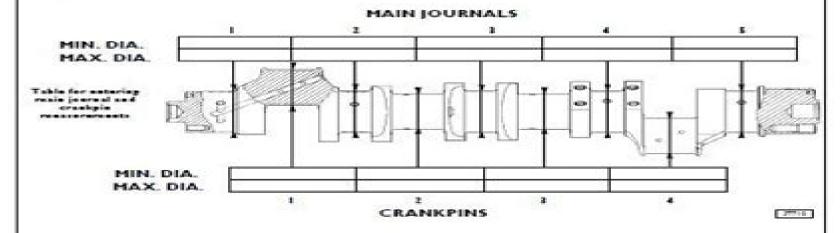


CRANKSHAFT JOURNAL DATA

Check the state of the main journals and crankpins of the crankshaft. They must show no sign of scoring, ovality or excessive wear. The data given refer to the nominal pin diameter.

Figure 22



NOTE The engine shaft is nitrided and its grinding is not foreseen.

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