

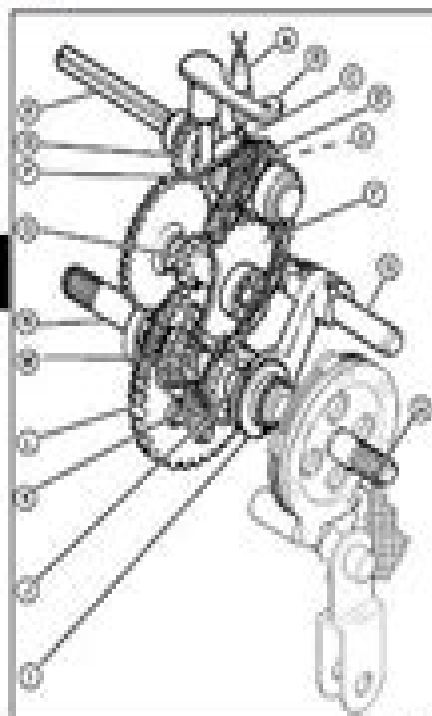
## Transaxle Component Location and Operation

### Function:

The transaxle provides:

- shifting into forward, neutral and reverse.
- differential action between axles for turning.
- differential lock, locking axles together for better traction.

### Neutral:



In neutral the shift arm (3) centers the shift collar (F) between the forward drive gear (C), and reverse drive sprocket (G), so they are not engaged. The input shaft (1) rotates freely, not transferring power to the gear on the reduction shaft (2). The shift fork (C) also depresses the neutral start switch (A) only allowing the engine to be started when the transaxle is in neutral.

### Forward Power Flow:

When shifted into the forward position, the shift collar (F) engages the forward drive gear (C). Power is transmitted through the reduction shaft (2) that is in constant mesh with the differential gear (L). The differential gear (L) and assembly rotate, transferring power through the pinion (K) and side gears (M) to the output shafts (N and N).

### Reverse Power Flow:

When shifted into reverse, the shift collar (F) engages the reverse drive sprocket (G), that transmits power through the reverse drive chain (2) to the reduction shaft (2). The chain drives the reduction shaft in the opposite direction of the forward gear (C), rotating the differential gear (L) in the reverse direction. Power is then transferred through the pinion (K) and side gears (M) to the output shafts (N and N).

### Differential Lock:

When the differential lock (C) is engaged, the differential lock collar (I) and pins (J) are pushed in, locking the side gears (M) to the differential housing. Power then flows equally out of both output shafts (N and N).

## Diagnostics

### Diagnostic Check Points

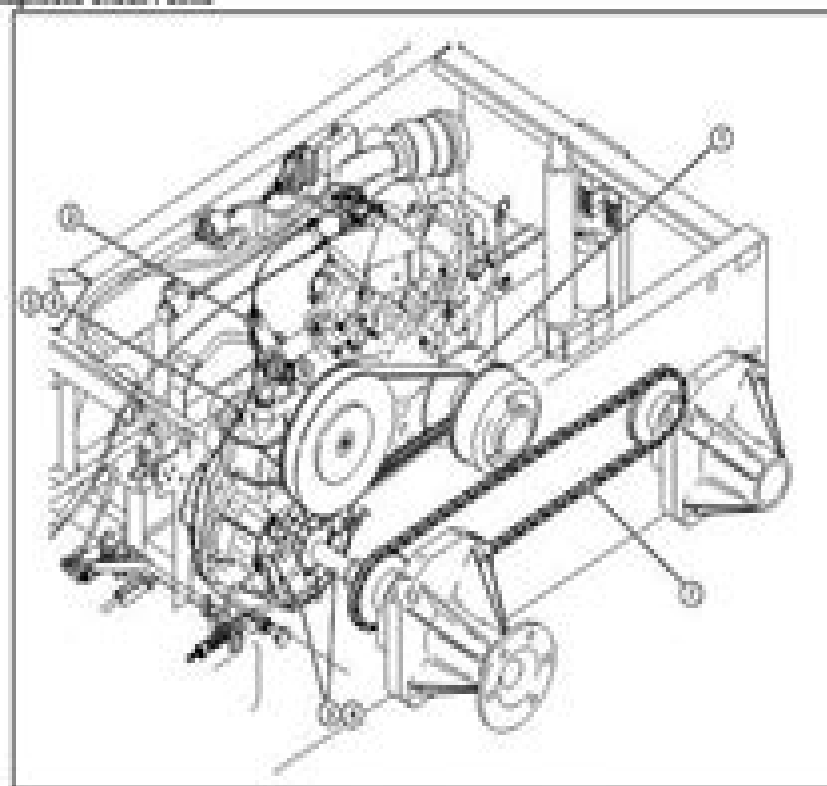


FIGURE 1

System: Drive Train

### Tire Conditions:

- Engine off
- Rear wheels supported off floor
- Air pressure equal in all driving tires, all driving tires close to same radius.

### System: Drive Train

(1) Drive belt is in good condition, minimum belt width 27 mm (1-1/8 in.)?

- Yes - Go to next step.
- No - Replace drive belt.

(2) Shift linkage shifts in to forward, neutral and reverse and stays in gear during operation?

- Yes - Go to next step.
- No - Adjust shift linkage.

(3) Axles rotate smoothly and quietly, no free play in axles, bearings or housings?

- Yes - Go to next step.
- No - Check axles and housings. Check axle couplers.

(4) Brakes not dragging?

- Yes - Go to next step.
- No - Adjust brakes.

# Gator 4x2 Service Manual

**Peipei Pang**



## **Gator 4x2 Service Manual:**

The book delves into Gator 4x2 Service Manual. Gator 4x2 Service Manual is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Gator 4x2 Service Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Gator 4x2 Service Manual
- Chapter 2: Essential Elements of Gator 4x2 Service Manual
- Chapter 3: Gator 4x2 Service Manual in Everyday Life
- Chapter 4: Gator 4x2 Service Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Gator 4x2 Service Manual. This chapter will explore what Gator 4x2 Service Manual is, why Gator 4x2 Service Manual is vital, and how to effectively learn about Gator 4x2 Service Manual.
3. In chapter 2, the author will delve into the foundational concepts of Gator 4x2 Service Manual. The second chapter will elucidate the essential principles that need to be understood to grasp Gator 4x2 Service Manual in its entirety.
4. In chapter 3, this book will examine the practical applications of Gator 4x2 Service Manual in daily life. The third chapter will showcase real-world examples of how Gator 4x2 Service Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Gator 4x2 Service Manual in specific contexts. The fourth chapter will explore how Gator 4x2 Service Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Gator 4x2 Service Manual. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Gator 4x2 Service Manual.

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