

164 STYLES

Very heavy preheat. Well suited for work requiring heavy preheat such as rusty or painted plates. Six (6) preheat flames.

Metal Thickness inch	Tip Size	Drill Size	Oxygen (PSIG)	Oxygen (SCFH)	Fuel (PSIG)	Fuel (SCFH)	Cutting Speed Range (IPM)
1/8"	00	69 (.029)	25	30	1-1/2	13	22-26
5/16"	0	64 (.036)	30	60	2	17	20-24
1/2"	1	57 (.043)	40	100	3	25	17-20
1"	2	55 (.052)	50	160	3	27	14-16
1-3/4"	3	53 (.059)	50	210	3	29	11-13
2-1/2"	4	50 (.070)	50	275	3	31	9-13
4"	5	47 (.078)	60	400	4	45	7-10
6"	6	42 (.093)	55	505	5	52	5-8
8"	7	36 (.106)	60	680	6	70	4-6
10"	8	1/8 (.125)	55	760	6	70	3-1/2-5
14"	11	10 (.193)	90	1260	8	85	2-1/2-4
16"	12	2 (.221)	105	1450	7	125	2-1/2-3-1/2



183 STYLES

Medium preheat tip with two milled flat sides. Flared cutting cavity that supplies low velocity oxygen for grooving, gouging and removing flawed welds. The tip is angled at 20°. Six (6) preheat flames.

Depth	Tip Size	Gas Pressure Settings	
		Acetylene	Oxygen
1/8-1/4	6	3	50-65
1/4-3/8	8	5	65-85
3/8-1/2	10	6	85-100
> 1/2	12	6	85-100



Natural Gas Cutting Torch Tip Guide

Roman Wölfel

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Natural Gas Cutting Torch Tip Guide:

Manufacturing Processes Reference Guide Robert H. Todd, Dell K. Allen, Leo Alting, 1994 An abridgement of a 17 volume set of instructional materials this guide offers brief descriptions of some 130 manufacturing processes tools and materials in such areas a mechanical thermal and chemical reducing consolidation deformation and thermal joining Includes numerous tables and illustrations Annotation copyright by Book News Inc Portland OR *A Guide for ship scrappers : tips for regulatory compliance* ,2000 *A Guide for the Placement of the Physically Handicapped* United States Civil Service Commission. Medical Division, 1949 *A Guide for the Placement of the Physically Handicapped* United States Civil Service Commission, 1952 **Welder's Handbook** Richard Finch, 2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP s bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding *Technical Manual* United States. War Department, 1949 *Pamphlet* ,1955

A Welding Guide for Experienced Welder and Self Taught Welder. Vladimir Kharchenko, 2025-01-07 Book for the experienced professional or first time welder Every welder should to perfect their welding skills and knowlenge Reveals welding secrets and tricks to do simple metalworking on sheet metal or heavier stock This work involves welding or cutting The equipment and the procedure for work are described in this manual Some tips that will help you do a better safer job in places that should be welded Hope this book will help you be a better welder *Fitter (Practical) - I* Mr. Rohit Manglik, 2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels **Gas Industry** ,1919 **Steelworker, Volume 2, Training Manual (TRAMAN), November 1996** ,1996 **Welder (Practical) - II** Mr. Rohit Manglik, 2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels **Acetylene-gas Journal ...** ,1916 *Bulletin of the United States Bureau of Labor Statistics* ,1913

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and making the transition to automated assembly systems and applications **Welding** Todd Bridigum, 2022-03-22 Expert
advice and color photo sequences help young readers and beginners to get started welding safely and with confidence

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