

**JUKI**

SEWING MACHINE CONTROLLER

**SC-120****INSTRUCTION MANUAL**

No.03

JES101008UA

Congratulations on your purchase of JUKI sewing machine controller, Model SC-120.  
Please read this Instruction Manual carefully before using this unit in order to get the most out of it and get the best using it for a long time.

**BEFORE OPERATION**

1. Never operate the unit until the oil reservoir has been filled with oil.
2. Be sure that the power supply rating meets the power requirements (voltage and single-phase or 3-phase) indicated on the nameplate on the PDC box (shown under the motor).
3. Be sure to connect the power supply earth wire to earth safely. There must be a single-phase or 3-phase system.
4. When operating the sewing machine after setup, make sure that the motor rotates in the correct direction. To check this, turn the handwheel by hand to bring the needle down. Then, turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the handwheel side.)

**OPERATION PRECAUTIONS**

1. Keep your hands away from the needle when you are sewing or when the needle is in operation.
2. Do not put your fingers in the thread take-up lever while the sewing machine is in operation.
3. Be sure to turn the power switch OFF before tilting the machine head or removing the "N" belt.
4. When the sewing machine is in operation, do not touch your fingers or hair away from the handwheel, "N" belt, bobbin winder or motor. Also, do not touch anything other than them. They may be dangerous.
5. If the sewing machine is provided with a belt cover, finger guard or any other protective parts, do not operate the sewing machine until they are removed.
6. To achieve security, be sure that the power supply earth wire has been connected before operating the sewing machine.
7. Be sure to turn OFF when the sewing machine is not working. So, do not forget to turn the power OFF at the end of work.

**1. INSTALLING THE CONTROL BOX**

Attach control box (1) to the machine head. Connect cables (2) as pointed with the cable.

# Juki Sc 120 Manual

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**Juki Sc 120 Manual:**

## **Juki Sc 120 Manual** Book Review: Unveiling the Power of Words

In a global driven by information and connectivity, the energy of words has be more evident than ever. They have the capacity to inspire, provoke, and ignite change. Such could be the essence of the book **Juki Sc 120 Manual**, a literary masterpiece that delves deep in to the significance of words and their affect our lives. Published by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book is key themes, examine its writing style, and analyze its overall effect on readers.

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