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CUTTING PROCESS	COC				
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Rapid traverse OFF	6				
Height control ON	0				
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Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
Labeling: Tool offset ON	0				
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Labeling: Rapid traverse ON	0				
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MARKING PROCESS	COC				
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Tool offset OFF	12				
Tool ON	9				
Tool OFF	10				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	45				
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End codes

☐ Compensation

☒ Speed.

☐ Cut/Mark.

☒ Left

☐ Comments

☐ D-1mm.

☐ To NC.

☐ Stop ->0

☐ Rapid marking

☐ Stab.

☒ Return to zero

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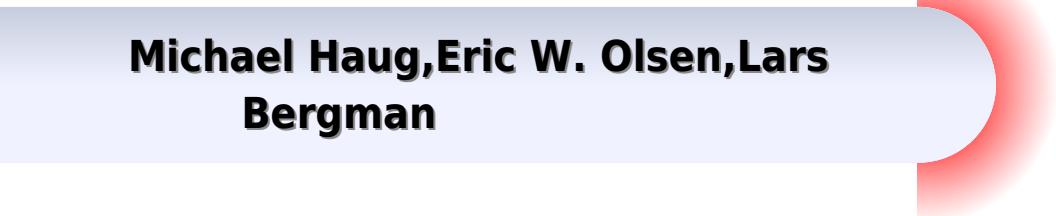
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☐ Delay

☐ Speed

Essi Programming Codes

**Michael Haug, Eric W. Olsen, Lars
Bergman**



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