

Figure 10: CH3COOH production process

Stream	Flow rate [t/yr]	<chem>CH3COOH</chem> [t/yr]	<chem>CH3OH</chem> [t/yr]	<chem>CO</chem> [t/yr]	<chem>H2O</chem> [t/yr]	<chem>CO2</chem> [t/yr]	<chem>CH4</chem> [t/yr]
1	100000	100000	0	0	0	0	0
2	100000	100000	0	0	0	0	0
3	100000	100000	0	0	0	0	0
4	100000	100000	0	0	0	0	0
5	100000	100000	0	0	0	0	0
6	100000	100000	0	0	0	0	0
7	100000	100000	0	0	0	0	0
8	100000	100000	0	0	0	0	0
9	100000	100000	0	0	0	0	0
10	100000	100000	0	0	0	0	0

Table 10: Process data

	<p>Flow of <chem>CH3COOH</chem> [t/yr] = 100000</p> <p>Flow of <chem>CH3OH</chem> [t/yr] = 0</p> <p>Flow of <chem>CO</chem> [t/yr] = 0</p> <p>Flow of <chem>H2O</chem> [t/yr] = 0</p> <p>Flow of <chem>CO2</chem> [t/yr] = 0</p> <p>Flow of <chem>CH4</chem> [t/yr] = 0</p> <p>Flow of <chem>CH3COOH</chem> [t/yr] = 100000</p> <p>Flow of <chem>CH3OH</chem> [t/yr] = 0</p> <p>Flow of <chem>CO</chem> [t/yr] = 0</p> <p>Flow of <chem>H2O</chem> [t/yr] = 0</p> <p>Flow of <chem>CO2</chem> [t/yr] = 0</p> <p>Flow of <chem>CH4</chem> [t/yr] = 0</p> <p>Flow of <chem>CH3COOH</chem> [t/yr] = 100000</p> <p>Flow of <chem>CH3OH</chem> [t/yr] = 0</p> <p>Flow of <chem>CO</chem> [t/yr] = 0</p> <p>Flow of <chem>H2O</chem> [t/yr] = 0</p> <p>Flow of <chem>CO2</chem> [t/yr] = 0</p> <p>Flow of <chem>CH4</chem> [t/yr] = 0</p>
1	<p>Flow of <chem>CH3COOH</chem> [t/yr] = 100000</p> <p>Flow of <chem>CH3OH</chem> [t/yr] = 0</p> <p>Flow of <chem>CO</chem> [t/yr] = 0</p> <p>Flow of <chem>H2O</chem> [t/yr] = 0</p> <p>Flow of <chem>CO2</chem> [t/yr] = 0</p> <p>Flow of <chem>CH4</chem> [t/yr] = 0</p> <p>Flow of <chem>CH3COOH</chem> [t/yr] = 100000</p> <p>Flow of <chem>CH3OH</chem> [t/yr] = 0</p> <p>Flow of <chem>CO</chem> [t/yr] = 0</p> <p>Flow of <chem>H2O</chem> [t/yr] = 0</p> <p>Flow of <chem>CO2</chem> [t/yr] = 0</p> <p>Flow of <chem>CH4</chem> [t/yr] = 0</p>
2	<p>Flow of <chem>CH3COOH</chem> [t/yr] = 100000</p> <p>Flow of <chem>CH3OH</chem> [t/yr] = 0</p> <p>Flow of <chem>CO</chem> [t/yr] = 0</p> <p>Flow of <chem>H2O</chem> [t/yr] = 0</p> <p>Flow of <chem>CO2</chem> [t/yr] = 0</p> <p>Flow of <chem>CH4</chem> [t/yr] = 0</p> <p>Flow of <chem>CH3COOH</chem> [t/yr] = 100000</p> <p>Flow of <chem>CH3OH</chem> [t/yr] = 0</p> <p>Flow of <chem>CO</chem> [t/yr] = 0</p> <p>Flow of <chem>H2O</chem> [t/yr] = 0</p> <p>Flow of <chem>CO2</chem> [t/yr] = 0</p> <p>Flow of <chem>CH4</chem> [t/yr] = 0</p>

# Higher Chemistry Multiple Choice Worked Answers

**Roger Frost**



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