

SWIVEL BRACKET DISASSEMBLY

- 1. Remove bracket and ball (Figure 6). Save ball along with bracket assembly from vertical bracket.
- 2. Remove tube mount (Figure 6) and pull vertical tube out of vertical bracket.



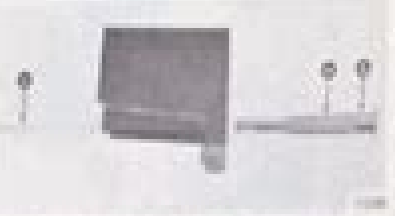
1 - Clamp Bracket Assembly
2 - Vertical Tube Mount

Figure 4. Clamp Bracket Removal



1 - Swivel Tube
2 - Vertical Tube Mount

Figure 5. Swivel Tube Removal

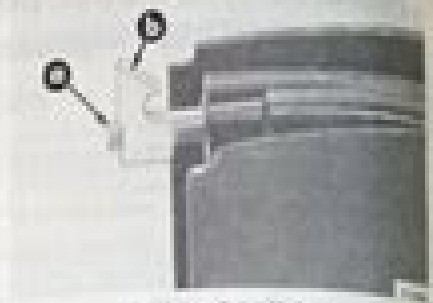


1 - Swivel Bracket
2 - Vertical Tube Mount

Figure 6. Swivel Bracket Removal

Push down on the release button and pull up on release handle. When cover is up, the ball and pull handle (Figure 6) are out of vertical bracket.

Remove the release button with spring (Figure 6) from vertical bracket.



1 - Release Button
2 - Release Spring

Figure 7. Release Button Installation

SWIVEL BRACKET REASSEMBLY

- 1. Insert shaft of the release button with spring into place in vertical bracket. Then button and button spring will push.
- 2. Slide release back up onto shaft of the release button and secure in place at end of shaft, as shown in Figure 7.
- 3. Place vertical tube into vertical bracket (Figure 6).
- 4. Thread tube mount (Figure 6) onto vertical tube and tighten mount until snug.
- 5. Reinstall clamp bracket assembly in vertical bracket (Figure 6).



1 - Swivel Tube
2 - Vertical Tube Mount

Figure 8. Installing Swivel Tube



Vertical Shaft and Upper Shaft (RC Model)

VERTICAL SHAFT REMOVAL

- 1. Remove vertical bracket, following vertical bracket assembly (see "Index").
- 2. Remove motor upper from inside of vertical bracket.
- 3. Remove motor assembly completely from shaft, following motor removal ("Index").
- 4. Insert 2 set screws (Figure 1) and slide lower bearing cap and ball bearing off vertical shaft.
- NOTE: If shaft is locked and lower bearing cannot be set off, use a file to remove scale.



1 - Set Screw (2 Req'd)
2 - Lower Bearing Retainer

Figure 1. Lower Bearing Retainer Removal

- 1. Pull vertical shaft (Figure 2) out of upper shaft. Remove upper ball bearing from shaft.



1 - Vertical Shaft
2 - Upper Shaft

Figure 2. Vertical Shaft Removal

- 1. Slide vertical bracket and shaft down onto vertical shaft.
- 2. Position vertical bracket so vertical shaft is in the center. Handle will be placed in desired direction - vertically toward lower end or 90° angle to front or back on 90° models. When motor is shaft with front view. Thread motor into ground or hole.
- 3. Reinstall motor into its motor housing following wiring diagram (see "Index").
- 4. Properly secure motor and disconnect motor housing according to instructions in motor housing manual ("Index").

1 - Clamp Bracket Assembly
2 - Ball
3 - Ball Mount
4 - Locknut

Figure 3. Installing Clamp Bracket Assembly

NOTE: Place gear on top of vertical shaft and vertical shaft are not assembly and then be secured together.

UPPER SHAFT REMOVAL

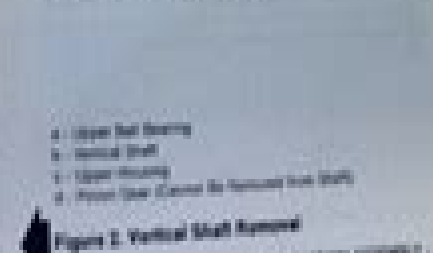
- 1. Use a rubber mallet to tap lower bearing cap off bottom of upper shaft, as shown in Figure 3.
- 2. Remove clamping handle and pull upper shaft from vertical bracket.



1 - Lower Bearing Cap
2 - Clamping Handle

Figure 3. Lower Bearing Cap Removal

- 1. Insert 2 set screws, which secure motor housing (Figure 4) to shaft, and slide bearing off shaft.
- 2. Remove upper bearing cap (if present) from shaft by tapping off with rubber mallet.



1 - Upper Ball Bearing
2 - Vertical Shaft
3 - Upper Housing
4 - Motor Gear (Remove to Remove from Shaft)

Figure 4. Vertical Shaft Removal

Mercury Thruster Manual

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Velavancorresponding**



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