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## Third Semester B.E. Degree Examination, June/July 2017 Mechanical Measurements and Metrology

Time: 3 hrs.

Max. Marks: 80

*Note: Answer FIVE full questions, choosing one full question from each module.*

### Module-1

- |   |    |  |            |
|---|----|--|------------|
| 1 | a. | Brief the need of Inspection.                  | (04 Marks) |
|   | b. | What are the principles of measurements?       | (04 Marks) |
|   | c. | Explain the process of measurement.            | (04 Marks) |
|   | d. | What are the causes of Errors in measurements? | (04 Marks) |

OR

- |   |    |  |            |
|---|----|--|------------|
| 2 | a. | Explain the wavelength standard of measurements.         | (04 Marks) |
|   | b. | What care should be taken in use of slip gauges?         | (04 Marks) |
|   | c. | What is Sine bar? Explain the principle of sine bar.     | (04 Marks) |
|   | d. | With a sketch, explain the principle of auto collimator. | (04 Marks) |

### Module-2

- |   |    |  |            |
|---|----|--|------------|
| 3 | a. | Explain the types of fits.                               | (04 Marks) |
|   | b. | What is Hole basis and Shaft basis system?               | (04 Marks) |
|   | c. | Define the Interchangeability and Selective Assembly.    | (04 Marks) |
|   | d. | Explain the compound tolerance, with a suitable example. | (04 Marks) |

OR

- |   |    |   |            |
|---|----|---|------------|
| 4 | a. | What are the materials used in gauge manufacturing? | (04 Marks) |
|   | b. | List the functional requirements of a comparator.   | (04 Marks) |
|   | c. | With a neat sketch, explain the optical comparator. | (08 Marks) |

### Module-3

- |   |    |  |            |
|---|----|--|------------|
| 5 | a. | How do you measure the minor diameter of Internal threads?                             | (04 Marks) |
|   | b. | What is "Best Size wire"? Derive the best wire size in terms of pitch and flank angle. | (08 Marks) |
|   | c. | With a sketch, show the terminology of a spur gear.                                    | (04 Marks) |

OR

- |   |    |   |            |
|---|----|---|------------|
| 6 | a. | With a neat sketch, explain the gear roll tester for composite error measurement. | (08 Marks) |
|   | b. | Explain the basic concept of coordinating measuring machine.                      | (08 Marks) |

### Module-4

- |   |    |  |            |
|---|----|--|------------|
| 7 | a. | What is the significance of measurements?            | (04 Marks) |
|   | b. | Explain in detail, the Generalized Measuring System. | (08 Marks) |
|   | c. | What is Transfer Efficiency?                         | (04 Marks) |

OR

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