

MECHANICAL COMPLETION & COMMISSIONING

10.4.8 PIPING ACTIVITIES

- NDE carried out.
- Welding procedures.
- Removal of all items subject to damage during flushing, cleaning and pressure testing.
- Flushing of pipework.
- Chemical cleaning and testing of pipework.
- Drying of tested pipework.
- Preservation of tested pipework.
- Bolt torquing/Tensioning.
- Pipe supports completed.
- Thermal and protective insulation.
- Flow coding.
- Earthing.
- Correct piping penetrations (fire/explosive ratings).
- Line walk, punch & as-build.
- Reinstatement of all items after testing & Final inspection of pipework.
- Correct piping penetrations (fire/explosive ratings).
- Completion of relevant verification certification. *These are to be added on request by the reader.*

Mechanical Completion Manual

Leib Litman, Jonathan Robinson



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