

LDV 400 Series 1989-1996 Workshop Manual

CAMSHAFT COVER

The camshaft cover is formed from the same material as the cylinder head, it carries the upper part of the camshaft bearings, the lower half being cast in the cylinder head. The bearings are lubricated, therefore the top two are a main bearing.

Camshaft and float: 0.027 to 0.18mm. (0.001 to 0.007in.)

A steel insert in the cast cover runs in a groove machined in the camshaft, to cover the camshaft and float.

The camshaft cover is located with two dowels and retained by four bolts.



To remove the camshaft, turn the engine (SAFE POSITION COMPLETE), then remove the HT distributor cap and arm, the timing belt cover and the rear and side shaft. Slacken the lock washers and remove the camshaft pulley. Remove the rear timing belt and the side of the rear of the cast cover. Remove the camshaft cover. The correct sequence is vital, as it is a time to remove cover spring tension. Note the position of the timing belt and of the harness clips.

Sealing the cover to the cylinder head is achieved by applying a thin layer of RTV (room temperature vulcanising) sealer along the entire length of the mating surfaces. Do not be adjacent to each bearing provide contact separating onto the bearing surfaces; ensure the old sealer is cleared out before applying the new sealer.



Fig. 4 Rocker shaft

1. Oil supply
2. Float
3. Rocker
4. Spring

20. The rocker shaft must be dismantled in the sequence shown in:



Fig. 4 Rocker shaft oil supply unit

1. Remove oil supply unit
2. Washer
3. Nut

21. Fit the push rods in the same sequence as before.

Fit the rocker shaft, ensuring that the oil supply unit, float arm to washer and nut, is seated correctly.

NOTE: Ensure the flanged side of the shaft bearings face away from the rocker.

Progressively tighten the rocker shaft assembly bolts.

NOTE: 40 mm (1 5/8 in) to 45 mm (1 3/4 in) to 50 mm (2 in) to 55 mm (2 1/4 in) to 60 mm (2 3/8 in) to 65 mm (2 5/8 in) to 70 mm (2 3/4 in) to 75 mm (3 in) to 80 mm (3 1/4 in) to 85 mm (3 3/8 in) to 90 mm (3 5/8 in) to 95 mm (3 3/4 in) to 100 mm (4 in) to 105 mm (4 1/8 in) to 110 mm (4 3/8 in) to 115 mm (4 1/2 in) to 120 mm (4 3/4 in) to 125 mm (5 in) to 130 mm (5 1/8 in) to 135 mm (5 1/4 in) to 140 mm (5 5/8 in) to 145 mm (5 3/4 in) to 150 mm (6 in) to 155 mm (6 1/8 in) to 160 mm (6 3/8 in) to 165 mm (6 1/2 in) to 170 mm (6 3/4 in) to 175 mm (6 5/8 in) to 180 mm (7 in) to 185 mm (7 1/8 in) to 190 mm (7 3/8 in) to 195 mm (7 1/2 in) to 200 mm (8 in) to 205 mm (8 1/8 in) to 210 mm (8 3/8 in) to 215 mm (8 1/2 in) to 220 mm (8 3/4 in) to 225 mm (8 5/8 in) to 230 mm (9 in) to 235 mm (9 1/8 in) to 240 mm (9 3/8 in) to 245 mm (9 1/2 in) to 250 mm (9 3/4 in) to 255 mm (9 5/8 in) to 260 mm (10 in) to 265 mm (10 1/8 in) to 270 mm (10 3/8 in) to 275 mm (10 1/2 in) to 280 mm (10 3/4 in) to 285 mm 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Leyland Daf 400 Series Service Workshop Manual

British Leyland Motor Corporation



Leyland Daf 400 Series Service Workshop Manual:

The Commercial Motor ,1980 *Motor Cycling and Motoring* ,1969-11 *Volvo & Daf Owners Workshop Manual ...*
John Harold Haynes,A. K. Legg,1979-01-01 *Volvo 400 Series* A. K. Legg,2003 **Volvo 440, 460 and 480 Owners**
Workshop Manual A. K. Legg,1993 Volvo 400 Series Service and Repair Manual A. K. Legg,1999 Hatchback Saloon
Coupe inc Turbo special limited editions Petrol 1 6 litre 1596cc 1 7 litre 1721cc 1 8 litre 1794cc 2 0 litre 1998cc **Volvo**
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