

## 1.2 PIPING FOR ATTACHMENT SYSTEM

Table 1 (Connection port sign)

	Component	Pump	Control valve
Feed	Hydraulic tank	No.1 A <sub>1</sub>	P <sub>1</sub>
		No.2 A <sub>2</sub>	P <sub>2</sub>
Returns	Oil cooler	←	R
	Check valve		

### 1) Oil supply to control valve

The pressurized oil discharged by the No.1 and No.2 pumps is supplied through piping to the P<sub>1</sub> and P<sub>2</sub> ports of the control valve as shown in Table 1 and Fig. 2

When the operating lever is not manipulated or in neutral the oil that enters the P<sub>1</sub> and P<sub>2</sub> ports is combined in the control valve and is discharged from the R port.

### 2) Return oil from control valve

The oil returning from the R port of the control valve returns to the hydraulic tank by way of the oil cooler in usual cases.

However when resistance in the return line gets large the oil returns to the hydraulic tank via the check valve instead of passing through the oil cooler.

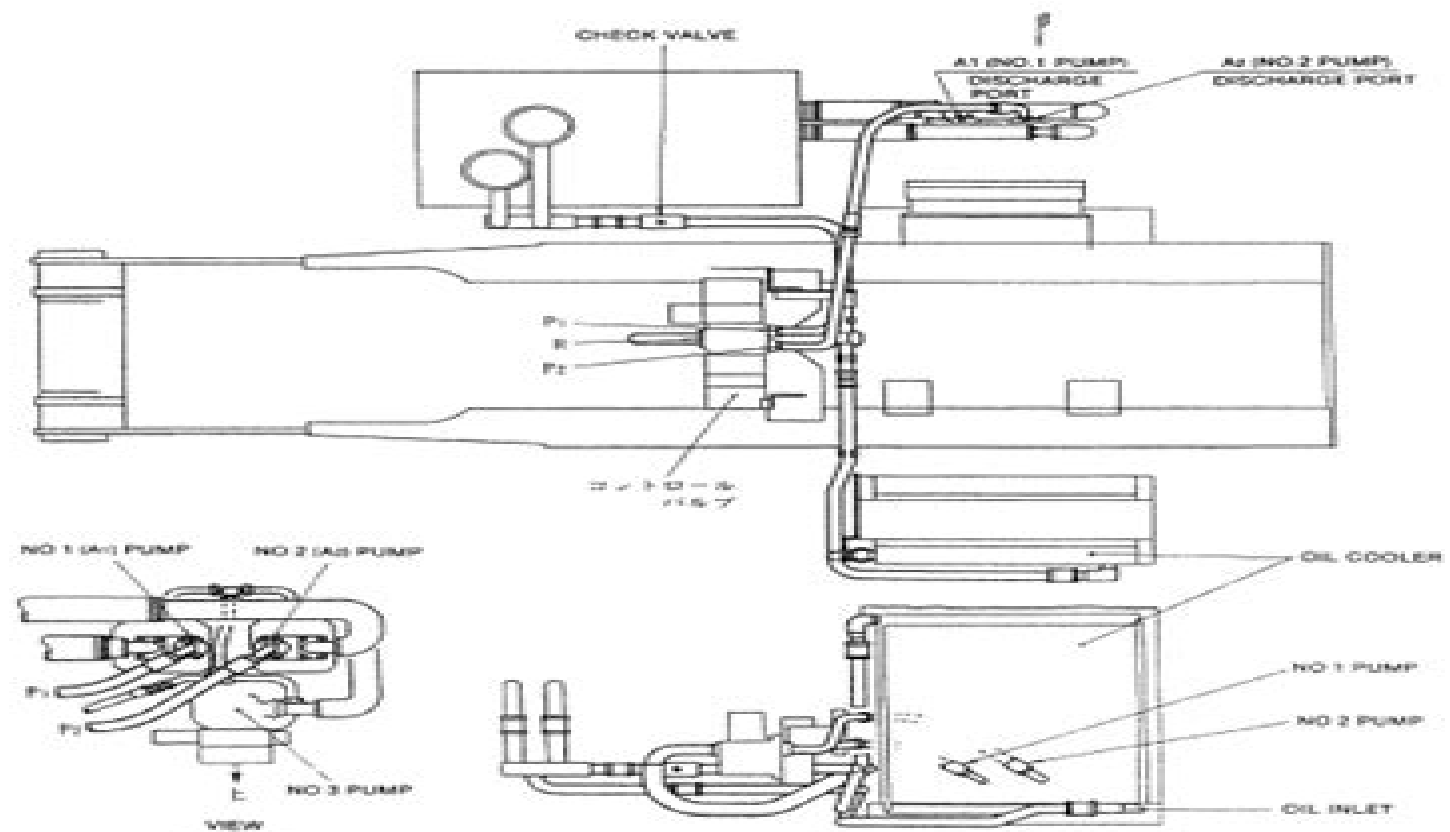


Fig. 2

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