

Karl-Heinz John · Michael Tiegelkamp



# IEC 61131-3: Programming Industrial Automation Systems

Concepts and Programming Languages,  
Requirements for Programming Systems,  
Aids to Decision-Making Tools



Springer

# Iec 61programming Industrial Automation Systems

**Michael Blake and Farouk Idris**



## **Iec 61programming Industrial Automation Systems:**

**IEC 61131-3: Programming Industrial Automation Systems** Karl Heinz John, Michael Tiegelkamp, 2010-06-16 The rapid advances in performance and miniaturisation in microtechnology are constantly opening up new markets for the programmable logic controller PLC Specially designed controller hardware or PC based controllers extended by hardware and software with real time capability now control highly complex automation processes This has been extended by the new subject of safe related controllers aimed at preventing injury by machines during the production process The different types of PLC cover a wide task spectrum ranging from small network node computers and distributed compact units right up to modular fault tolerant high performance PLCs They differ in performance characteristics such as processing speed networking ability or the selection of I/O modules they support Throughout this book the term PLC is used to refer to the technology as a whole both hardware and software and not merely to the hardware architecture The IEC 61131 programming languages can be used for programming classical PLCs embedded controllers industrial PCs and even standard PCs if suitable hardware e.g. fieldbus board for connecting sensors and actuators is available *IEC 61131-3: Programming Industrial Automation Systems* Karl-Heinz John, Michael Tiegelkamp, 2013-06-29 The programming of industrial controllers has developed into a fully fledged engineering discipline in its own right over the last few years It soon became apparent that the concepts and languages used in office automation were not equal to the task Rugged software and fast adaptability are just two examples of the additional demands made by industrial automation technology To standardise a variety of modern concepts and languages for the benefit of users the International Electrotechnical Commission IEC developed a standard for using industrial controllers Based on experience with existing PLC languages five programming languages were defined together with a data concept using modern software development methods This book introduces these new programming concepts assesses the value of the standard in the industrial context and provides a checklist to enable users to appraise the functionality of a programming system It also includes two free programming packages on CD ROM inviting the reader to try out IEC 61131 programming The IEC 61131 programming systems OpenPCS and STEP 7 are supplied by infoteam Software GmbH [www.infoteam.de](http://www.infoteam.de) and SIEMENS AG [www.siemens.de](http://www.siemens.de) This book is the product of more than 15 years of experience in the development of PLC programming systems especially a number of IEC systems The purpose of writing it was not only to present the user with the formal language structure but also to explain the concepts and methods underlying the different languages *IEC 61131-3: Programming Industrial Automation Systems*, 2001 This practical book gives a comprehensive introduction to the concepts and languages of the new standard IEC 61131 used to program industrial control systems A summary of the special requirements in programming industrial automation systems and the corresponding features in the IEC 61131-3 standard makes it suitable for students as well as PLC experts The material is presented in an easy to understand form using numerous examples illustrations and summary tables There is also a purchaser's guide and a CD ROM containing two

reduced but functional versions of programming systems These increase the value of the book for PLC programmers and for those in charge of purchasing software in industrial companies

**Kickstart PLC Programming: Design and Build Scalable Control Systems Using IEC 61131-3, Ladder Logic, SCADA and HMI for Modern Industrial Automation**

Henrique Morata, 2025-08-16 Your Fast Track Guide to PLCs SCADA and Smart Control Key Features Learn core IEC 61131 3 PLC languages like Ladder ST and FBD in depth Design scalable control systems with reusable modular logic Integrate PLCs with HMI SCADA and modern industrial networks Book Description Embark on a structured hands on journey into the world of PLC Programming and Machine Automation This comprehensive guide takes you from the fundamentals of IEC 61131 3 programming languages such as Ladder Logic Structured Text and Function Blocks to the advanced techniques required to build reliable and scalable automation systems Start by understanding how software environments interact with PLC hardware and the field devices they control Explore the inner workings of industrial networks the role of standardization in system design and how to ensure seamless communication and interoperability using protocols such as Modbus Profinet and OPCs As the chapters progress you will gain practical insights into modular software design integration with HMI and SCADA systems and how to architect automation projects for small machines as well as complex processes You will also learn how to future proof your solutions through robust network topologies version control practices and building a solid foundation for modern connected and intelligent industrial control systems What you will learn Master the intricacies of PLC programming with IEC 61131 3 standards Effectively structure control logic using Ladder ST and FBD languages Establish robust communication with field devices and remote systems Integrate PLCs seamlessly with HMI SCADA and industrial protocols Develop modular and scalable control architectures for complex processes Perfect the design of standardized maintainable and optimized PLC software Understand how emerging technologies like IIoT and AI connect with PLCs

Model-Driven Design Using IEC 61499 Li Hsien Yoong, Partha S. Roop, Zeeshan E. Bhatti, Matthew M. Y. Kuo, 2014-11-13 This book describes a novel approach for the design of embedded systems and industrial automation systems using a unified model driven approach that is applicable in both domains The authors illustrate their methodology using the IEC 61499 standard as the main vehicle for specification verification static timing analysis and automated code synthesis The well known synchronous approach is used as the main vehicle for defining an unambiguous semantics that ensures determinism and deadlock freedom The proposed approach also ensures very efficient implementations either on small scale embedded devices or on industry scale programmable automation controllers PACs It can be used for both centralized and distributed implementations Significantly the proposed approach can be used without the need for any run time support This approach for the first time blurs the gap between embedded systems and automation systems and can be applied in wide ranging applications in automotive robotics and industrial control systems Several realistic examples are used to demonstrate for readers how the methodology can enable them to reduce the time to market while improving the design quality and

productivity

**Real-time Execution for IEC 61499** Alois Zoitl, 2009 IEC 61499 is the newly adopted standard for distributed control systems and follows on from the IEC 61131 standard for programmable logic controllers PLCs This book discusses real time execution of the models defined in the IEC 61499 standard with a closer look at predictable event triggered real time systems Manufacturing industries are experiencing rapidly changing global markets and thus face an increasing demand for flexible adaptable production systems The text guides the reader in understanding how to design and reconfigure control applications at the real time control layer of the automation system The author describes how to introduce reconfiguration to existing as well as new software architectures and how to support reconfiguration in an execution environment This book targets control automation and software engineers intending to develop distributed flexible industrial automation systems as well as developers of adaptable embedded systems

**Modelling and Monitoring Industrial Automation Systems** Rodrigo García García, 2006

**Programming Industrial Control Systems Using IEC 1131-3** Robert W. Lewis, 1998 This revised edition includes all IEC proposed amendments and corrections for the planned 1999 revision of IEC 1131 3 as agreed by the IEC working group It accurately describes the languages and concepts and interprets the standard for practical implementation and applications

*ISO/IEC 9506-2 : Industrial Automation Systems : Manufacturing Message Specification. Part 2, Protocol Specification* Organización Internacional de Normalización, Comisión Electrotécnica Internacional, 1990

**IEC-PLC: A Comprehensive Guide to IEC 61131-3 Programming** Pasquale De Marco, 2025-04-05 IEC PLC A Comprehensive Guide to IEC 61131 3 Programming provides a comprehensive overview of IEC 61131 3 programming the international standard for programming industrial automated systems This book covers the basics of the standard as well as more advanced topics such as object oriented programming multitasking and communication protocols It also provides a number of examples and case studies to help you learn how to use IEC 61131 3 to develop control programs for your own applications Whether you are a beginner or an experienced programmer this book will provide you with the knowledge and skills you need to develop effective and efficient control programs for industrial automated systems

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[Kickstart PLC Programming](#) Henrique Morata, 2025-08-16 TAGLINE Your Fast Track Guide to PLCs SCADA and Smart Control

**KEY FEATURES** Learn core IEC 61131 3 PLC languages like Ladder ST and FBD in depth Design scalable control systems with

reusable modular logic Integrate PLCs with HMI SCADA and modern industrial networks DESCRIPTION Embark on a structured hands on journey into the world of PLC Programming and Machine Automation This comprehensive guide takes you from the fundamentals of IEC 61131 3 programming languages such as Ladder Logic Structured Text and Function Blocks to the advanced techniques required to build reliable and scalable automation systems Start by understanding how software environments interact with PLC hardware and the field devices they control Explore the inner workings of industrial networks the role of standardization in system design and how to ensure seamless communication and interoperability using protocols such as Modbus Profinet and OPCs As the chapters progress you will gain practical insights into modular software design integration with HMI and SCADA systems and how to architect automation projects for small machines as well as complex processes You will also learn how to future proof your solutions through robust network topologies version control practices and building a solid foundation for modern connected and intelligent industrial control systems WHAT WILL YOU LEARN Master the intricacies of PLC programming with IEC 61131 3 standards Effectively structure control logic using Ladder ST and FBD languages Establish robust communication with field devices and remote systems Integrate PLCs seamlessly with HMI SCADA and industrial protocols Develop modular and scalable control architectures for complex processes Perfect the design of standardized maintainable and optimized PLC software Understand how emerging technologies like IIoT and AI connect with PLCs WHO IS THIS BOOK FOR This book is meticulously tailored for automation engineers control system developers electrical technicians and IT professionals looking to expand their expertise in PLC programming So whether you are a beginner exploring industrial automation or a seasoned professional seeking to modernize your skills this guide offers a practical in depth resource It is especially invaluable for those working with SCADA HMI systems and industrial networks aiming to build scalable maintainable and future ready control solutions TABLE OF CONTENTS 1 Introduction to PLCs 2 Industrial Networks 3 Programming Languages for PLCs 4 Tasks Routines Control Blocks and Function Blocks 5 Reusable Functions 6 Human Machine Interface Visualization and Control 7 Controlling Different Kinds of Motors 8 System Integration within the PLC 9 SCADA 10 Industry 4 0 and PLCs Index

**Programmable Logic Controllers** Dag H. Hanssen, 2015-11-23 Widely used across industrial and manufacturing automation Programmable Logic Controllers PLCs perform a broad range of electromechanical tasks with multiple input and output arrangements designed specifically to cope in severe environmental conditions such as automotive and chemical plants Programmable Logic Controllers A Practical Approach using CoDeSys is a hands on guide to rapidly gain proficiency in the development and operation of PLCs based on the IEC 61131 3 standard Using the freely available software tool CoDeSys which is widely used in industrial design automation projects the author takes a highly practical approach to PLC design using real world examples The design tool CoDeSys also features a built in simulator soft PLC enabling the reader to undertake exercises and test the examples Key features Introduces to programming techniques using IEC 61131 3 guidelines in the five PLC

recognised programming languages Focuses on a methodical approach to programming based on Boolean algebra flowcharts sequence diagrams and state diagrams Contains a useful methodology to solve problems develop a structured code and document the programming code Covers I O like typical sensors signals signal formats noise and cabling Features Power Point slides covering all topics example programs and solutions to end of chapter exercises via companion website No prior knowledge of programming PLCs is assumed making this text ideally suited to electronics engineering students pursuing a career in electronic design automation Experienced PLC users in all fields of manufacturing will discover new possibilities and gain useful tips for more efficient and structured programming Register at [www.codesys.com](http://www.codesys.com) [www.wiley.com/go/hanssen](http://www.wiley.com/go/hanssen) logiccontrollers

**Programming Industrial Control Systems Using IEC 1131-3** R. W. Lewis, 2007 **Industrial Automation Systems and Integration - Product Data Representation and Exchange**, 2007 *LEARN TO PROGRAM, SIMULATE PLC & HMI IN MINUTES WITH REAL-WORLD EXAMPLES FROM SCRATCH. A NO BS, NO FLUFF PRACTICAL HANDS-ON PROJECT FOR BEGINNER TO INTERMEDIATE* Michael Blake and Farouk Idris, 2021-06-24 A Boxed Set or Bundle Value to Close Loop Your PLC Programmable Logic Controller and HMI Human Machine Interface Programming Simulation and Learning Attention This Message Is Dedicated to All Technicians Electrical Engineers Mechanical Engineers Managers Local Consultants and Freelance Agencies Regardless You Are White Blue Gray or Even Gold Collars and To Each Who Wants To Stay Ahead Of the Curve through 2020 and Beyond Derived From No 1 Bestseller In Industrial Manufacturing Machinery Engineering Industrial Technology and Design and Automation Engineering That Will Enable You To Design Test And Simulate PLC Programmable Logic Controller Ladder Program And HMI Human Machine Interface In Your PC Or Laptop From Scratch Get Tips and Best Practices From Authors That Has More Than 20 Years Experience in Factory Automation Authors Team Up To Have Put Their Know How Into A No BS And No Fluff Guides That Has Become An International Bestseller With Hundreds Of Orders Downloads From The UK The US Brazil Australia Japan Mexico Netherlands India Germany Canada Combined Create Absolutely Any Type of Programming 5 IEC Languages For the Model Base Systems or Machines in Under A Few Minutes Get Your Hands On An Arsenal Of Done For You HMI PLC Programming Examples Where You Are Welcome To Use And Modify Them As You Wish No Strings Attached You ll Be Given 21 Real World Working PLC HMI Code with Step By Step Examples You ll Be Given a Complete Development Environment Technology for Your PLC HMI Program and Visualization Design The Software Is A Simple Approach yet Powerful Enough To Deliver IEC Languages LD FBD SFC IL ST At Your Disposal The Use of the Editors and Debugging Functions Is Based Upon the Proven Development Program Environments of Advanced Programming Languages Such As Visual C Programming This Book Will Serve As Introductory Beginning To PLC Programming Suitable For Dummies Teens And Aspiring Young Adult And Even Intermediate Programmers Of Any Age Open Doors to Absolute Mastery in HMI PLC Programming In Multiple IEC Languages Not Only You Know How to Write Code and Proof Yourself and Others Your Competence Take this knowledge and

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*Strategic Principles for Future IEC and ISO Standardization in Industrial Automation* British Standards Institute Staff,2007-02-28 Industrial Control systems Automatic control systems Controllers Standardization International standards Standards *Programming Industrial Control Systems Using IEC 1131-1* R W. Lewis,1995 **Industrial Automation Systems and Integration** International Organization for Standardization,Organisation Internationale de Normalisation,2003 *Industrial Automation Systems and Integration, Parts Library* International Organization for Standardization,1994



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## **Table of Contents Iec 61programming Industrial Automation Systems**

1. Understanding the eBook Iec 61programming Industrial Automation Systems
  - The Rise of Digital Reading Iec 61programming Industrial Automation Systems
  - Advantages of eBooks Over Traditional Books
2. Identifying Iec 61programming Industrial Automation Systems
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Iec 61programming Industrial Automation Systems
  - User-Friendly Interface
4. Exploring eBook Recommendations from Iec 61programming Industrial Automation Systems
  - Personalized Recommendations
  - Iec 61programming Industrial Automation Systems User Reviews and Ratings
  - Iec 61programming Industrial Automation Systems and Bestseller Lists
5. Accessing Iec 61programming Industrial Automation Systems Free and Paid eBooks
  - Iec 61programming Industrial Automation Systems Public Domain eBooks
  - Iec 61programming Industrial Automation Systems eBook Subscription Services
  - Iec 61programming Industrial Automation Systems Budget-Friendly Options

6. Navigating Iec 61programming Industrial Automation Systems eBook Formats
  - ePub, PDF, MOBI, and More
  - Iec 61programming Industrial Automation Systems Compatibility with Devices
  - Iec 61programming Industrial Automation Systems Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Iec 61programming Industrial Automation Systems
  - Highlighting and Note-Taking Iec 61programming Industrial Automation Systems
  - Interactive Elements Iec 61programming Industrial Automation Systems
8. Staying Engaged with Iec 61programming Industrial Automation Systems
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Iec 61programming Industrial Automation Systems
9. Balancing eBooks and Physical Books Iec 61programming Industrial Automation Systems
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Iec 61programming Industrial Automation Systems
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Iec 61programming Industrial Automation Systems
  - Setting Reading Goals Iec 61programming Industrial Automation Systems
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Iec 61programming Industrial Automation Systems
  - Fact-Checking eBook Content of Iec 61programming Industrial Automation Systems
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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