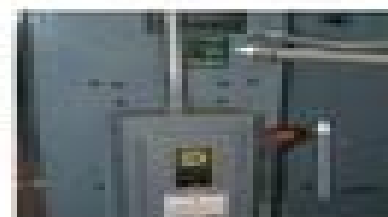


- 4) Check the Spindle Cooler Reservoir once a month. Keep the fluid level filled to one inch from the top of the reservoir (See Figure 1-4).



**Figure 1-4** Spindle cooler reservoir.

- 5) Power on the VMC. On the main power box, lift the knife switch to the upward position. Next, press the green power-on button that is located above the main powerbox (See Figure 1-5). The power button must be depressed for a minimum of two seconds.



**Figure 1-5** Main power box and green power button.

## Power On for System 97/99

The Fadal logo will display on the monitor screen of the pendant when the VMC is powered on (See Figure 1-6).



**Figure 1-6** Screen display following power-on.

# Fadal 88hs Operator Manual

**SJ Ball**



## **Fadal 88hs Operator Manual:**

**Computer Numerical Control Simplified** Stephen F. Krar, Arthur Gill, Peter Smid, 2001 This textbook covers the basics of CNC introducing key terms and explaining the codes It uses Fanuc compatible programming in examples and provides CAD CAM lathe and mill program examples accompanied by computer screen displays Included is a CAD CAM software program for designing parts generating machine codes and simulating the tool path to check for programming errors An illustrated glossary is also included Annotation copyrighted by Book News Inc Portland OR **Operator's Manual**, 1988

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