

## Information and Instructions

This individual Shop Manual is one unit of a series on agricultural wheel type tractors. Contained in it are the necessary specifications and the brief but terse procedural data needed by a mechanic when repairing a tractor on which he has had no previous actual experience.

The material is arranged in a systematic order beginning with an index which is followed immediately by a Table of Condensed Service Specifications. These specifications include dimensions, fits, clearances and timing instructions. Next in order of arrangement is the procedures section.

In the procedures section, the order of presentation starts with the front axle system and steering and proceeds toward the rear axle. The last portion of the procedures section is devoted to the power take-off and power lift

systems. Interspersed where needed in this section are additional tabular specifications pertaining to wear limits, torquing, etc.

### HOW TO USE THE INDEX

Suppose you want to know the procedure for R&R (remove and reinstall) of the engine camshaft. Your first step is to look in the index under the main heading of ENGINE until you find the entry "Camshaft." Now read to the right where under the column covering the tractor you are repairing, you will find a number which indicates the beginning paragraph pertaining to the camshaft. To locate this wanted paragraph in the manual, turn the pages until the running index appearing on the top outside corner of each page contains the number you are seeking. In this paragraph you will find the information concerning the removal of the camshaft.

## I&T SHOP SERVICE

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All instructions and diagrams have been checked for accuracy and ease of application. However, success and safety in working with tools depend to a great extent upon individual accuracy, skill and caution. For this reason the publishers are not able to guarantee the result of any procedure contained herein. For this they assume responsibility for any damage to property or injury to persons experienced from the instructions. Persons engaging in the procedures do so entirely at their own risk.

# Mf 37service Manual

**M Mark**



**Mf 37service Manual:**

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