



Fig 3. Set of Interchangeable rods

PROCEDURE:

INSIDE MICROMETER CALIPERS

1. First the diameter of the bore is measured approximately by a scale.
2. The micrometer is then adjusted at a dimension slightly smaller than the diameter of the bore.
3. One tip is held against the bore and the other is adjusted by moving the thimble till the correct feel is sensed.
4. The micrometer is then removed and reading is taken.

S.No	M.S.R(a)	THIMBLE READING(b)	TOTAL READING $a + (LC \times b)$
Average reading			

Metrology Lab Manual Slip Gauge

G Thomas



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