



## GEARBOX AND POWER TAKE-OFF

30

## Section C19

## BELT PULLEY UNIT

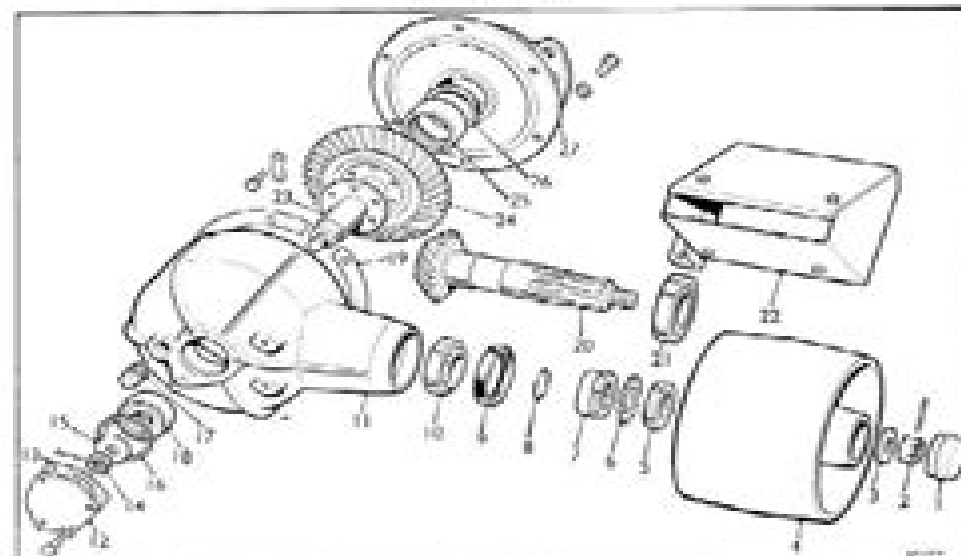


Fig. 1

Belt pulley unit components

- |                         |                                    |                                    |
|-------------------------|------------------------------------|------------------------------------|
| 1. Belt cap             | 16. Power bearing for driven shaft | 19. Adapter bracket gasket         |
| 2. Pulley retaining nut | 17. Housing                        | 20. Driven shaft                   |
| 3. Pin washer           | 18. End plate                      | 21. Inner bearing for driven shaft |
| 4. Pulley               | 19. Gasket for end plate           | 22. Belt gear                      |
| 5. Locknut              | 20. Driven nut                     | 23. Spider shaft                   |
| 6. Lock washer          | 21. Flat washer                    | 24. Driving gear                   |
| 7. Adjusting nut        | 22. Circlip                        | 25. Driving gear bearing           |
| 8. Circlip              | 23. Filter/drain plug              | 26. Oil seal                       |
| 9. Oil seal             | 24. Spider bearing                 | 27. Adapter bracket                |

1. Remove the screws and detach the belt guard assembly from the unit.
2. Remove the filter/drain plug and drain out the oil.
3. Lower out the belt pulley and cap.
4. Unlock and remove the driven pulley retaining nut, and pin washer.
5. Tap the pulley off its shaft.
6. Remove the screws retaining the adapter bracket to the belt pulley housing and detach the adapter bracket.
7. Extract the needle-roller bearing out at least from the bracket.
8. Remove the pulley housing cover.

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9. Unlock and remove the driven nut and plain washer from the driving gear spider shaft.
10. Press out the spider shaft and driving gear assembly from the belt pulley housing.
11. Unlock and remove the screws retaining the driving gear to the spider shaft, and separate the shaft and gear.
12. Remove the circlip from the housing and press out the spider shaft bearing.
13. Unlock and remove the locking nut and adjusting nut from the pulley shaft.
14. Drive the pulley shaft out of the housing. Extract the V-ring.

30/C1

# Leyland Wiring Manual

**CL Gary**

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the 'CL Gary' text.

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## **Table of Contents Leyland Wiring Manual**

1. Understanding the eBook Leyland Wiring Manual
  - The Rise of Digital Reading Leyland Wiring Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Leyland Wiring Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Leyland Wiring Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Leyland Wiring Manual
  - Personalized Recommendations
  - Leyland Wiring Manual User Reviews and Ratings

- Leyland Wiring Manual and Bestseller Lists
- 5. Accessing Leyland Wiring Manual Free and Paid eBooks
  - Leyland Wiring Manual Public Domain eBooks
  - Leyland Wiring Manual eBook Subscription Services
  - Leyland Wiring Manual Budget-Friendly Options
- 6. Navigating Leyland Wiring Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Leyland Wiring Manual Compatibility with Devices
  - Leyland Wiring Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Leyland Wiring Manual
  - Highlighting and Note-Taking Leyland Wiring Manual
  - Interactive Elements Leyland Wiring Manual
- 8. Staying Engaged with Leyland Wiring Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Leyland Wiring Manual
- 9. Balancing eBooks and Physical Books Leyland Wiring Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Leyland Wiring Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Leyland Wiring Manual
  - Setting Reading Goals Leyland Wiring Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Leyland Wiring Manual
  - Fact-Checking eBook Content of Leyland Wiring Manual
  - Distinguishing Credible Sources

- 
13. Promoting Lifelong Learning
    - Utilizing eBooks for Skill Development
    - Exploring Educational eBooks
  14. Embracing eBook Trends
    - Integration of Multimedia Elements
    - Interactive and Gamified eBooks

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