

## 4-28 ENGINE TOP END

### Cylinder, Piston

#### Cylinder Removal

- Remove the cylinder head.
- Take out the cylinder block with lower camshaft chain guide, and remove the gasket. There are knock pins on the cylinder base.
- Wrap a clean cloth [A] around the base of the piston so that no parts or dirt will fall into the crankcase.

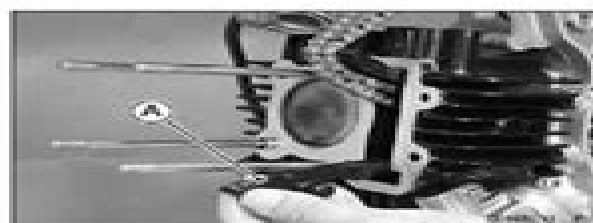
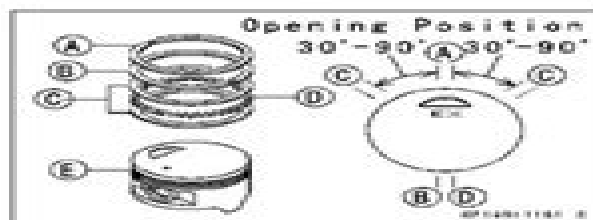


#### Cylinder Installation

##### NOTE

*If the cylinder block is replaced with a new one, piston to cylinder clearance must be checked against the specified value.*

- Install a new cylinder base gasket [A] and be sure that two knock pins [B] are properly fitted in the crankcase.
- Pull the camshaft chain taut to avoid kicking it and use a wrench on the crankshaft to set the piston at BTDC.
- Position the piston ring opening as follows.
  - Top Ring - Front [A]
  - Second Ring - Rear [B]
  - Upper Steel Rail - About 30° ~ 90° of angle to the right [C]
  - Expander - Rear [D]
  - Lower Steel Rail - About 30° ~ 90° of angle to the left [C]
  - Piston [E]
- Apply engine oil to the piston rings and the cylinder inside surface.
- Pull the camshaft chain up through the cylinder and insert a screwdriver to keep the chain from falling back into the engine.
- Place the upper camshaft chain guide inside the cylinder blocks.
- Fit the bottom of the cylinder over the piston rings, pressing in on opposite sides of the rings as necessary. Take care that the rings do not slip out of their proper positions.
- Insert the lower camshaft chain guide [A] all the way down.
- Install the cylinder head.



# Klx 110 Service Manual

**Hussin A.Rothana**



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