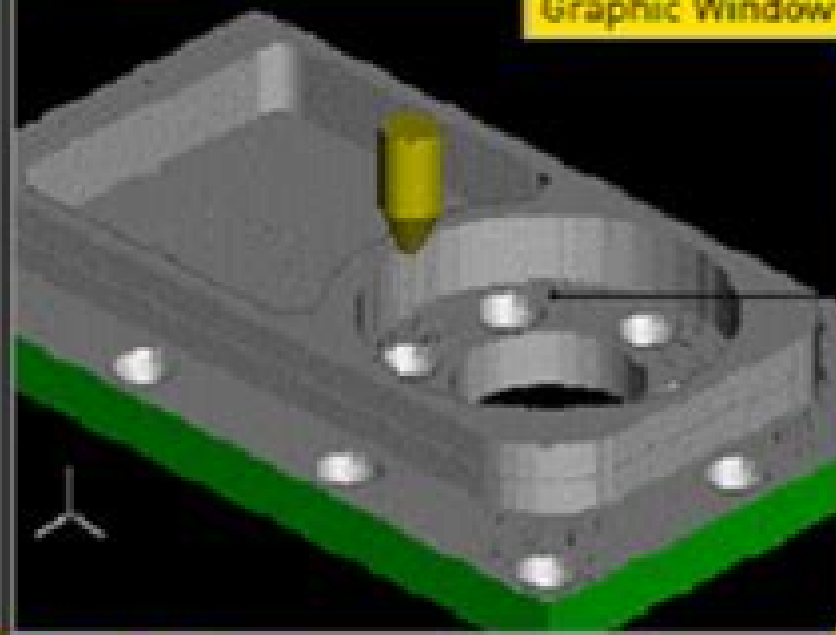


Machine Status Window



Graphic Window



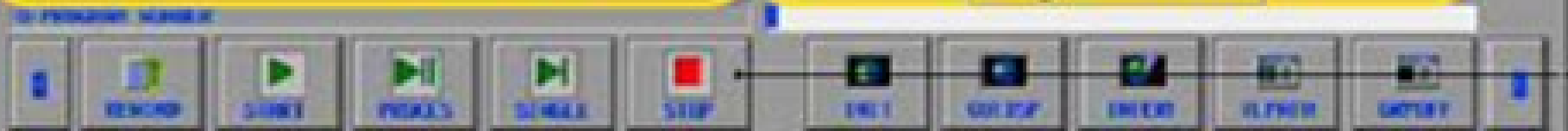
Program Window

```

1 O0000 (L/CHC, HEN/02.0/3 )
2 G1700 G000, L1200, M02
3 G1710 G01, F000, S000, C0, M00, C0, F0, L1200, M01
4 F001
5 G1740 G10, L10, F1000, S000, C000, M0, F0, C0, Z0,
6
7 G1700 T1, M0, M0, M0
8 G1702 M07, S1, M03, M0000, F000, F000, M0, F000, F000, M0,
9 M0, M0, F0, M0
10
11 G1703 M05, M0000, M0, F000, F000, F000, F000, M0000
12
13 G1700
14
15 G1700 T1, M0, M0, M0
16 G1702 M07, S1, M03, M0000, F000, F000, M0, F000, F000, M0,
17 M0, M0, F0, M0
18
19 G1703 M05, M0000, M0, F000, F000, F000, F000, M0000
20
21 G1700
22 M00

```

Program window displaying a list of G-code commands for a CNC program, including tool changes, spindle speed, and feed rate settings.



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RJ Shavelson



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The National Guide to Educational Credit for Training Programs American Council on Education, 2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies **SME Technical Paper** Society of Manufacturing Engineers, 2002 **The Journeyman's Guide to Cnc Machines** Bryan Hurst, 2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook **AISE Steel Technology** , 2002 *Instrumentation & Control Systems* , 1994 **Regional Industrial Buying Guide** , 2004 Innovations in Engineering Design Education American Society of Mechanical Engineers, 1993 *Machinery Buyers' Guide* , 1997 Manufacturing Engineering , 2007 **Thomas Register of American Manufacturers** , 2003 Vols for 1970 71 includes manufacturers catalogs

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