

Measure and record the I.D. of each valve guide.

SERVICE LIMIT: 5.04 mm (0.198 in)

Calculate the valve stem-to-guide clearance.

SERVICE LIMITS:

IN: 0.07 mm (0.003 in)

EX: 0.10 mm (0.004 in)

If the stem-to-guide clearance exceeds the service limits, determine if a new guide would bring the clearance within tolerance. If so, replace any guides as necessary and ream to fit. If clearance is still over the service limit, replace the valves.

VALVE GUIDE REPLACEMENT

NOTE

- Reface the valve seats whenever the valve guides are replaced.

Chill the valve guides in the freezer section of a refrigerator for about an hour.

Heat the cylinder head to 130—140°C (275—285°F) with a hot plate or oven.

Do not heat the cylinder head beyond 160°C (300°F). Use temperature indicators sticks, available from welding supply stores, to be sure the cylinder head is heated to the proper temperature.

CAUTION

- Do not use a torch to heat the cylinder, it may cause warping.
- To avoid burns, wear heavy gloves when handling the heated cylinder head.

Support the cylinder head and drive out the old guides from the combustion chamber side of the cylinder head.

TOOL:

Valve guide driver 07942—MA60000

Drive in new guides to the specified height from the rocker arm side.

VALVE GUIDE HEIGHT: 11.4—11.6 mm (0.45—0.46 in)

TOOL:

Valve guide driver 07942—MA60000

NOTE

- The cylinder head should still be heated to 100—150°C (212—302°F) for installation of the new guides.

Let the cylinder head cool to room temperature and ream the new valve guides.

TOOL:

Valve guide reamer, 5.0 mm 07984—MA60000 or
07984—MA6000B

NOTE

- Rotate the reamer in the same direction when inserting and removing.

Reface the valve seats and clean the cylinder head thoroughly to remove any metal particles.



Honda Vtr Interceptor Repair Manual

Lei Shi



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