

FANUC G code of lathe

G code	Explanation	
G00	Positioning	
G01	Linear interpolation	
G02	Circular interpolation/Helical interpolation CW	
G03	Circular interpolation/Helical interpolation CCW	
G04	Dwell	
G09	Exact stop	
G20	Input in inch	
G21	Input in mm	
G22	Stored stroke check function on	
G23	Stored stroke check function off	
G27	Check reference point return	
G28	Automatic return to reference position	
G29	Automatic return from reference position	
G30	2nd reference position return	
G32	Thread cutting	
G40	Cutter compensation cancel	
G41	Cutter compensation left	
G42	Cutter compensation right	
G50	Scaling cancel	
G52	Local coordinate system setting	
G53	Machine coordinate system selection	
G70	Finish machining cycle	
G71	Inside and outside diameter rough cutting cycle	
G72	Step rough cutting cycle	
G73	Pattern repeating	
G74	Peck drilling cycle-Z axis	
G75	Grooving in X axis	
G76	Thread cutting cycle	
G80	Canned cycle cancel	
G83	Peck drilling cycle	
G84	Tapping cycle	
G85	Boring cycle	
G87	Back drilling cycle	
G88	Back tapping cycle	
G89	Back boring cycle	
G90	Cutting cycle 'A'	
G92	Thread cutting cycle	
G94	(step)cutting cycle	
G96	Constant surface speed control	
G97	Constant surface speed control cancel	
G98	Feed per minute	
G99	Feed per rotation	
Support macro programming		

G Code List Fanuc

Kuang-Hua Chang



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Fanuc CNC Custom Macros Peter Smid,2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are **BOOK JACKET** *CNC FANUC TURNING CYCLES* LORENZO RAUSA,2021-02-18 The purpose of this book is to explain the Fanuc turning canned cycles through a new didactic concept In different manuals it is easy to find contrasting descriptions regarding the Fanuc turning canned cycles Some manuals present the G74 function as an axial drilling cycle and others present it as a grooving cycle along the Z axis The G75 function is also described in some texts as a radial grooving cycle while in others it is defined as a radial drilling cycle It should be added that the G75 function is also able to perform a facing cut with chip breaking The book aims to explain the Fanuc turning cycles in a definite way by adopting a new didactic method that is not limited to the simple description of cycle parameters but includes all the machining operations that each cycle is able to perform *The Journeyman's Guide to Cnc Machines* Bryan Hurst,2006-06-01 The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook **CNC Programming using Fanuc Custom Macro B** S. K Sinha,2010-06-22 Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific descriptions and programming examples follow Fanuc s Custom Macro B language with reference to Fanuc Oi series controls By the end of the book you will be able to develop highly efficient programs that exploit the full potential of CNC machines **COVERAGE INCLUDES** Variables and expressions Types of variables local global macro and system variables Macro functions including trigonometric rounding logical and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry *CNC Programming Handbook* Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects *Machining Simulation Using SOLIDWORKS CAM 2019* Kuang-Hua Chang,2019-06 This book will teach you all the important concepts and steps used to conduct machining simulations using SOLIDWORKS CAM SOLIDWORKS CAM is a parametric feature based machining simulation software offered as an add in to SOLIDWORKS It

integrates design and manufacturing in one application connecting design and manufacturing teams through a common software tool that facilitates product design using 3D solid models. By carrying out machining simulation, the machining process can be defined and verified early in the product design stage. Some if not all of the less desirable design features of part manufacturing can be detected and addressed while the product design is still being finalized. In addition, machining related problems can be detected and eliminated before mounting a stock on a CNC machine and manufacturing cost can be estimated using the machining time estimated in the machining simulation. This book is intentionally kept simple. It's written to help you become familiar with the practical applications of conducting machining simulations in SOLIDWORKS CAM. This book provides you with the basic concepts and steps needed to use the software as well as a discussion of the G codes generated. After completing this book, you should have a clear understanding of how to use SOLIDWORKS CAM for machining simulations and should be able to apply this knowledge to carry out machining assignments on your own product designs. In order to provide you with a more comprehensive understanding of machining simulations, the book discusses NC numerical control part programming and verification as well as introduces applications that involve bringing the G code post processed by SOLIDWORKS CAM to a HAAS CNC mill and lathe to physically cut parts. This book points out important practical factors when transitioning from virtual to physical machining. Since the machining capabilities offered in the 2019 version of SOLIDWORKS CAM are somewhat limited, this book introduces third party CAM modules that are seamlessly integrated into SOLIDWORKS including CAMWorks, HSMWorks, and Mastercam for SOLIDWORKS. This book covers basic concepts, frequently used commands, and options required for you to advance from a novice to an intermediate level SOLIDWORKS CAM user. Basic concepts and commands introduced include extracting machinable features such as 2.5 axis features, selecting a machine and cutting tools, defining machining parameters such as feedrate, spindle speed, depth of cut, and so on, generating and simulating toolpaths, and post processing CL data to output G code for support of physical machining. The concepts and commands are introduced in a tutorial style presentation using simple but realistic examples. Both milling and turning operations are included. One of the unique features of this book is the incorporation of the CL data verification by reviewing the G code generated from the toolpaths. This helps you understand how the G code is generated by using the respective post processors, which is an important step and an excellent way to confirm that the toolpaths and G code generated are accurate and useful. Who is this book for? This book should serve well for self learners. A self learner should have basic physics and mathematics background, preferably a bachelor or associate degree in science or engineering. We assume that you are familiar with basic manufacturing processes, especially milling and turning. And certainly, we expect that you are familiar with SOLIDWORKS part and assembly modes. A self learner should be able to complete the fourteen lessons of this book in about fifty hours. This book also serves well for class instruction. Most likely, it will be used as a supplemental reference for courses like CNC Machining, Design and Manufacturing, Computer Aided Manufacturing, or Computer

Integrated Manufacturing This book should cover five to six weeks of class instruction depending on the course arrangement and the technical background of the students

Machining Simulation Using SOLIDWORKS CAM 2018 Kuang-Hua Chang, 2019-02 This book will teach you all the important concepts and steps used to conduct machining simulations using SOLIDWORKS CAM SOLIDWORKS CAM is a parametric feature based machining simulation software offered as an add in to SOLIDWORKS It integrates design and manufacturing in one application connecting design and manufacturing teams through a common software tool that facilitates product design using 3D solid models By carrying out machining simulation the machining process can be defined and verified early in the product design stage Some if not all of the less desirable design features of part manufacturing can be detected and addressed while the product design is still being finalized In addition machining related problems can be detected and eliminated before mounting a stock on a CNC machine and manufacturing cost can be estimated using the machining time estimated in the machining simulation This book is intentionally kept simple It s written to help you become familiar with the practical applications of conducting machining simulations in SOLIDWORKS CAM This book provides you with the basic concepts and steps needed to use the software as well as a discussion of the G codes generated After completing this book you should have a clear understanding of how to use SOLIDWORKS CAM for machining simulations and should be able to apply this knowledge to carry out machining assignments on your own product designs In order to provide you with a more comprehensive understanding of machining simulations the book discusses NC numerical control part programming and verification as well as introduces applications that involve bringing the G code post processed by SOLIDWORKS CAM to a HAAS CNC mill and lathe to physically cut parts This book points out important practical factors when transitioning from virtual to physical machining Since the machining capabilities offered in the 2018 version of SOLIDWORKS CAM are somewhat limited this book introduces third party CAM modules that are seamlessly integrated into SOLIDWORKS including CAMWorks HSMWorks and Mastercam for SOLIDWORKS This book covers basic concepts frequently used commands and options required for you to advance from a novice to an intermediate level SOLIDWORKS CAM user Basic concepts and commands introduced include extracting machinable features such as 2 5 axis features selecting a machine and cutting tools defining machining parameters such as feedrate spindle speed depth of cut and so on generating and simulating toolpaths and post processing CL data to output G code for support of physical machining The concepts and commands are introduced in a tutorial style presentation using simple but realistic examples Both milling and turning operations are included One of the unique features of this book is the incorporation of the CL data verification by reviewing the G code generated from the toolpaths This helps you understand how the G code is generated by using the respective post processors which is an important step and an excellent way to confirm that the toolpaths and G code generated are accurate and useful Who is this book for This book should serve well for self learners A self learner should have basic physics and mathematics background preferably a bachelor or associate degree

in science or engineering We assume that you are familiar with basic manufacturing processes especially milling and turning And certainly we expect that you are familiar with SOLIDWORKS part and assembly modes A self learner should be able to complete the fourteen lessons of this book in about fifty hours This book also serves well for class instruction Most likely it will be used as a supplemental reference for courses like CNC Machining Design and Manufacturing Computer Aided Manufacturing or Computer Integrated Manufacturing This book should cover five to six weeks of class instruction depending on the course arrangement and the technical background of the students

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