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Tool offset OFF	0				
Tool ON	7				
Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
Height control OFF	0				
Deceleration control ON	0				
Deceleration control OFF	0				
Station number	0				
Station preselection ON	0				
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3 burners: Height control ON	0				
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3 burners: Right ON	0				
MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
Tool ON	9				
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Rapid traverse ON	5				
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☐ Compensation ☒ Speed. ☐ Cut/Mark. ☒ Left ☐ Comments ☐ D-1mm.

☐ To NC. ☐ Stop ->0 ☐ Rapid marking ☐ Stab. ☒ Return to zero ☐ Evennes

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Roger Shaw



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