

502147

ML/ACCURACYTEST

S

I

RL

T1

65
10

T7
87

∞

6:59:39 PM 4/1/2015 KSS01

Start key required

Editor

1 ; Program gener

2 R700 sixx on 01

3 ; Using nominal

4 \$VEL_CP=3

5 \$VEL_AXIS[1]=-100

6 \$VEL_AXIS[2]=-100

7 \$VEL_AXIS[3]=-100

8 \$VEL_AXIS[4]=-100

9 \$VEL_AXIS[5]=-100

10 \$VEL_AXIS[6]=-100

11 \$ACC_CP=10

12 \$ACC_AXIS[1]=-100

13 \$ACC_AXIS[2]=-100

14 \$ACC_AXIS[3]=-100

15 \$ACC_AXIS[4]=-100

16 \$ACC_AXIS[5]=-100

17 \$ACC_AXIS[6]=-100

18 \$BASE = {FRAME: X 0,Y 0,Z 0,A 0,B 0,C 0}

19 \$TOOL = {FRAME: X 0,Y 0,Z 0,A 0,B 0,C 0}

20 PTP {AXIS: A1 1.842,A2 -51.245,A3 76.941,A4 -0.725,

21 A5 47.453,A6 2.253}

22 \$LOOP_CONT = TRUE

23 \$LOOP_HSG[] = "Robot is at start position. Continue

24 when ballbar is ready"

25 WAIT FOR NOT \$LOOP_CONT

26 HALT

27 LIN {X 590.68,Y -18.2,Z 442.363,A -180,B 16.862,C

28 180}

29 WAIT SEC 1

30 LIN {X 589.18,Y -18.2,Z 442.363,A -180,B 16.862,C

31 180}

32 CIRC {X 489.18,Y -118.2,Z 442.363,A -180,B 16.862,C

33 180},{X 389.18,Y -18.2,Z 442.363,A -180,B 16.862,C

34 180}

35 CIRC {X 489.18,Y 81.8,Z 442.363,A -180,B 16.862,C

36 180},{X 589.18,Y -18.2,Z 442.363,A -180,B 16.862,C

37 180}

38 WAIT SEC 1

For KUKA KR 6

OK

Confirm all

Program

Cancel program

Reset program

A1

A2

A3

A4

A5

A6

KRC/RI/AccuracyTest.nc

Ln 3, Col 8

Change

Commands

Motion

Open/close fold

Block selection

Touch Up

Edit

Kuka Advanced Programming Manual

Rachel S Tattersall



Kuka Advanced Programming Manual:

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