

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of the lathe. It is a casting made in one piece. It holds or supports all other parts of the lathe.
2. **HEAD STOCK:** It is permanently fastened on the innerways at the left hand end of the bed. It supports the spindle and driving arrangements. All lathes receive their power through the head stock.
3. **TAIL STOCK:** It is the counter part of the head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Mechanical Engg Basic Workshop Lab Manual

George William Usill



Mechanical Engg Basic Workshop Lab Manual:

Whispering the Secrets of Language: An Psychological Quest through **Mechanical Engg Basic Workshop Lab Manual**

In a digitally-driven world wherever monitors reign supreme and immediate communication drowns out the subtleties of language, the profound secrets and mental nuances concealed within phrases usually get unheard. Yet, situated within the pages of **Mechanical Engg Basic Workshop Lab Manual** a interesting literary prize pulsating with raw emotions, lies an exceptional quest waiting to be undertaken. Composed by an experienced wordsmith, this wonderful opus attracts readers on an introspective journey, gently unraveling the veiled truths and profound influence resonating within the very material of every word. Within the emotional depths of the poignant review, we shall embark upon a honest exploration of the book is key subjects, dissect its charming publishing model, and fail to the powerful resonance it evokes serious within the recesses of readers hearts.

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