

Additive Manufacturing [3D printing] [Rapid prototyping]

Definition:

It is a process of converting a Computer Aided Design (CAD) based three dimensional model into real product by layer wise processing of the 3-D model.

The process makes use of interfaced software and hardware components with actuators and sensors to print the 3-D product.

Advantages over traditional manufacturing: (subtractive manufacturing)

- Reduces material wastage
- Reduces the number of operations and tooling
- Reduces the requirement of skilled operators (As it avoids use of multiple machine operations).
- Reduces production time
- Reduce cost of production as wastage is reduced
- Provides more freedom for designers.
- Complex parts can be produced

Steps in Additive manufacturing: 8 steps. Detailing not needed

Printable 3D models can be created with a Computer Aided Design (CAD) package, through a 3D scanner, or by plain digital camera and photogrammetry software. These models can be saved in STEREO LITHOGRAPHY (STL) file format. This will be processed by software 'slicer' which converts the model into a series of thin layers and produces G-code program to a specific type of 3D printer.

Mechanical Building Services Engineering Lecture Notes

Ensheng Dong



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