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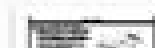
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Hydraulic System



111870-100-00-0000

Transmission Pump

A—Housing
B—Cover Pin (2 used)
C—Bushing (2 used)
D—Cover

E—Driven Shaft
F—O-ring
G—Seal Retainer
H—Seal

I—Groove
J—Set Screw (2 used)
K—Gear (2 used)
L—Thrust Plate (2 used)

M—Seal (2 used)
N—Gasket

NOTE: Set screws must be removed before removing seal retainer.

- Remove parts as shown.
- To remove seal retainer (G), turn counterclockwise using a punch through holes provided.
- Inspect parts for wear or damage. Driven shaft assembly (E) has no service parts.
- Replace assembly if required.

NOTE: Install seal (H) with flat side toward seal retainer.

Cover groove (I) with tape when installing seal retainer (G) to prevent damage to seal (H).

- Install new O-ring (F) and seals (H and M). Apply petroleum jelly to seal lips.
- Put a light coat of clean hydraulic oil on all parts. Assemble parts as shown.

Continued on next page

The 2160-6000-100-1000-0000

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