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CUTTING PROCESS	COC				
Tool offset ON	0				
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Tool OFF	8				
Rapid traverse ON	5				
Rapid traverse OFF	6				
Height control ON	0				
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Station number	0				
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MARKING PROCESS	COC				
Tool offset ON	11				
Tool offset OFF	12				
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☐ Compensation ☒ Speed. ☐ Cut/Mark. ☒ Left ☐ Comments ☐ D-1mm.

☐ To NC. ☐ Stop ->0 ☐ Rapid marking ☐ Stab. ☒ Return to zero ☐ Evennes

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