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## MERCURY/MARINER OUTBOARD SHOP MANUAL

2.5-60 HP Two-Stroke • 1994-1997 (Includes Jet Drive Models)

### Models covered in this manual:

2.5 HP  
3.3 HP  
4 HP

5 HP  
6 HP  
8 HP

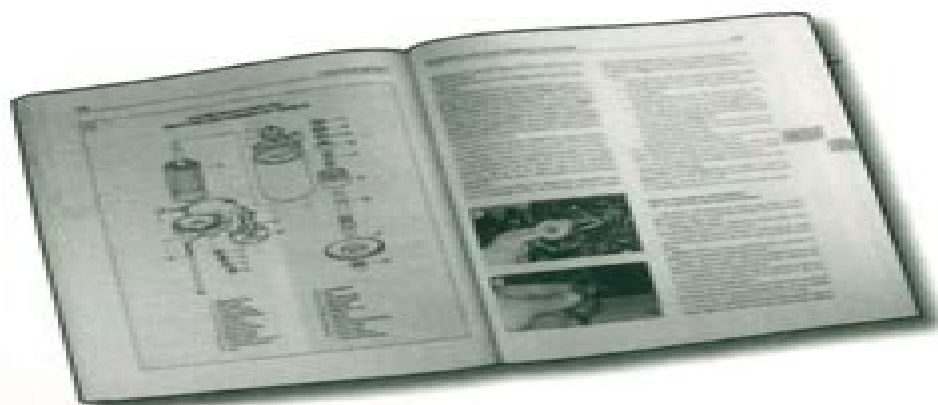
9.9 HP  
15 HP  
20 HP

20 JET  
25 HP  
30 HP

30 JET  
40 HP  
45 JET

50 HP  
60 HP

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- **Lower Gearcase and Jet Drive Units**
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# Mariner 15 Hp 97 Operating Manual

**CH Cherryholmes**



## **Mariner 15 Hp 97 Operating Manual:**

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