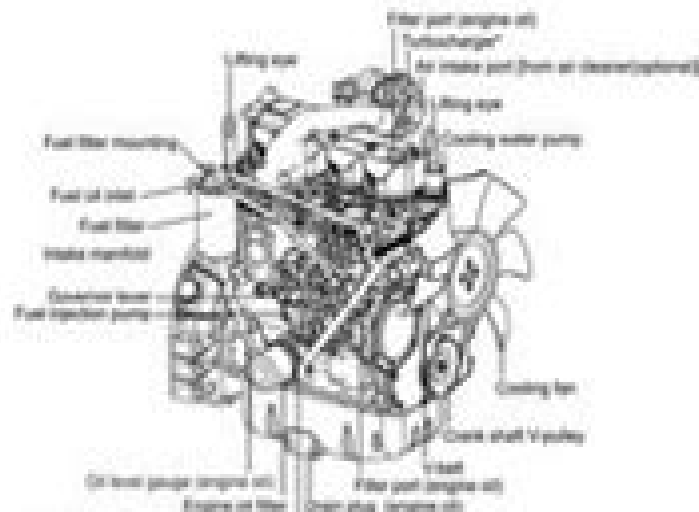


1.2 Engine External Views



KOMATSU 82E series diesel engine

Workshop (Service) Manual



Notes - This illustration shows the 34C000 engine with turbocharger.
 - The drain plug is located on the bottom of the engine, indicated on the illustration and is in on the fuel injection pump side (shown illustration) or starter motor side.

- (c) Intake/exhaust valve
 Mainly check and check damage and wear at the valve stem and seat.

- (a) Seat contact: See (f)(1) above.
 (b) Stem outside diameter: See (f) above.
 (c) Valve head thickness

Model	Part	Standard	Limit
34C000 - 34C000 (2 valve head)	Intake	1.26 ~ 1.44	0.8
	Exhaust	1.20 ~ 1.35	0.8
34C040 (4 valve head)	Intake	1.30 ~ 1.20	0.8
	Exhaust	1.30 ~ 1.20	0.8
40C04.0 (4 valve head)	Intake	1.44 ~ 1.64	1.0
	Exhaust	1.30 ~ 2.10	1.0

- (d) Valve stem bend

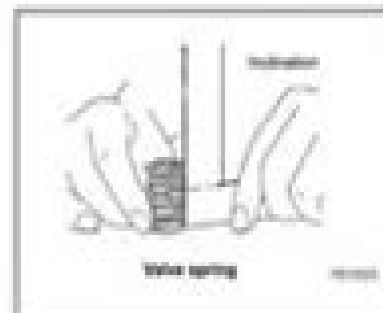
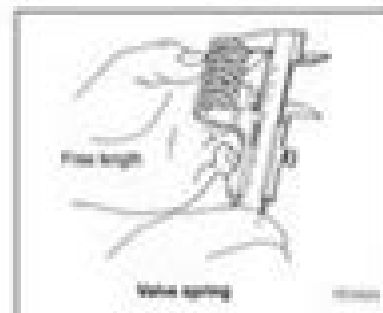
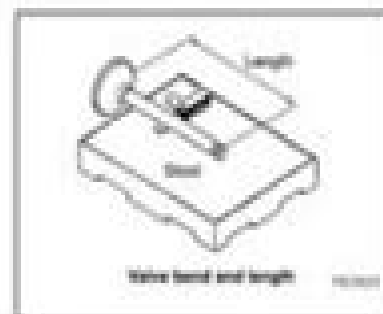
Limit	0.01
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- (e) Overall length

Model	Part	Standard	Limit
34C000 - 34C000 (2 valve head)	Intake	97.2 ~ 97.8	97.0
	Exhaust	97.2 ~ 97.8	97.0
34C040 (4 valve head)	Intake	100.7 ~ 100.9	100.5
	Exhaust	100.2 ~ 100.6	99.8
40C04.0 (4 valve head)	Intake	102.3 ~ 102.5	102.1
	Exhaust	102.4 ~ 102.2	102.2

- (f) Valve spring
 Mainly inspect damage and corrosion.

	Free length		Substi- tute part
	Standard	Limit	
34C000	44.4	43.0	1.4
34C040 - 34C040 40C040 - 40C040	42.0	41.0	
34C040	57.4	56.0	1.2
40C04.0 (4 valve head)	58.7	58.2	1.4



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