





Maintenance Schedule for 1997 Model

Severe Conditions

Follow the Severe Conditions Maintenance Schedule for 1997 Model if the vehicle is driven MAINTAIN under one or more of the Severe Driving Conditions (page 4-11):

Service at the indicated distance or time whichever comes first		miles x 1,000	15	30	45	60	75	90	105	120	NOTE	SECTION and PAGE
		km x 1,000	24	48	72	96	120	144	168	192		
		months	12	24	36	48	60	72	84	96		
Replace engine oil and oil filter		Replace every 3,750 miles (6,000 km) or 6 months									Capacity for change with filter: D16Y1: 3.8 l (3.8 US qt, 3.2 imp qt) D16Y5, D16Y6: 3.3 l (3.3 US qt, 2.8 imp qt)	8-6, 8
Check engine oil and coolant		Check oil and coolant at each fuel stop									Check levels and check for leaks.	8-4, 10-4
Replace air cleaner element Use normal schedule except in dusty conditions			•	•	•	•	•	•	•	•		11-244
Inspect valve clearance		Inspect at 30,000 miles (48,000 km) only									Intake: 0.10 - 0.22 mm (0.004 - 0.009 in) Exhaust: 0.23 - 0.27 mm (0.009 - 0.011 in) Measured when cold	6-12
Replace spark plugs			•		•			•		•	D16Y5: NGK: ZFR6F-11 DENSO: KJ14CR-L11 D16Y2, D16Y6: NGK: ZFR6F-11 DENSO: KJ16CR-L11 Gap: 1.0 - 1.1 mm (0.039 - 0.043 in)	23-111
Replace timing belt** and inspect water pump									•			6-18, 62, 10-14
Inspect and adjust drive belts			•		•			•		•	Check for cracks and damage. Check deflection and tension at center of following belts pressing with 98 N (22 lbf) tension: Alternator drive belt: 8.0 - 10.5 mm (0.31 - 0.41 in) PS pump belt: 10.5 - 14.0 mm (0.41 - 0.55 in) A/C compressor belt: 7.5 - 9.5 mm (0.30 - 0.37 in)	17-32 22-43 23-125
Inspect idle speed*									•		U.S. Model: 870 ± 50 rpm (M/T: neutral) 700 ± 50 rpm (A/T or CVT:  or  position) Canada Model: 750 ± 50 rpm (M/T: neutral) 750 ± 50 rpm (A/T or CVT:  or  position)	11-220 to 11-223
Replace engine coolant				•			•		•		Capacity for change: M/T: 3.8 l (4.0 US qt, 3.3 imp qt) A/T: D16Y2: 3.7 l (3.8 US qt, 3.3 imp qt) D16Y6: 3.9 l (4.1 US qt, 3.4 imp qt) CVT: 3.9 l (4.1 US qt, 3.4 imp qt) Check specific gravity for freezing point.	10-7
Replace transmission fluid	M/T		•		•		•		•		Manual transmission: Genuine Honda MTF 1.8 l (1.9 US qt, 1.6 imp qt) for change	13-3 14-199 14-200
	A/T		•		•		•		•		Automatic transmission: 2.7 l (2.9 US qt, 2.4 imp qt) for change with Genuine Honda Premium Formula ATF	
	CVT**		•		•		•		•		CVT: 3.9 l (4.1 US qt, 3.4 imp qt) for change with Genuine Honda CVT Fluid	
Inspect front and rear brakes		Inspect every 7,500 miles (12,000 km) or 6 months									• Check the brake pad and disc thickness and free movement. • Check the wheel cylinder for leaks. • Check the brake linings for cracking, glazing, wear, or contamination. • Check the calipers for leakage.	19-4, 8, 10, 12, 14, 18, 24, 26, 31, 35, 36, 39
Replace brake fluid (including ABS)				•			•				Use Genuine Honda DOT3 brake fluid. Check that the brake fluid level is between the upper and lower marks on the reservoir.	19-7
Check parking brake adjustment			•	•	•	•	•	•	•	•	Fully engaged 6 to 8 clicks.	19-6

*1: Replace the timing belt at 90,000 miles (144,000 km (Canada)) if the vehicle regularly is driven in one or more of these conditions:
• In very high temperatures (over 110°F, 43°C).
• In very low temperatures (under -20°F, -29°C).

*2: If the customer drives at high speed in high temperatures (90°F (32°C) above), the transmission fluid should be changed every 12,000 miles (20,000 km).

Honda Civic 75000 Mile Service Cost

Puja Mehta



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web hardness brinell 0 00 0 00 note *astm a27 70 36 cast steel uns j03501 low alloy carbon steel find out if this alloy is right for your metal casting needs*

astm a27 grade 70 40 485 275 astm a27 a27m bbn - Feb 06 2022

web *astm a27 grade 70 40 485 275 astm a27 a27m chemical carbon silicon manganese phosphorus sulfur are the main basic elements in astm a27 grade 70 40 485 275 astm a27 a27m carbon is the most important hardening element in steel silicon helps to strengthen the strength*

astm a27 standard specification for steel castings carbon - May 09 2022

web *scope 1 1 this specification covers carbon steel castings for general applications that require up to 70 ksi 485 mpa minimum tensile strength note the grades covered by this specification represent materials that are suitable for assembly with other steel castings or wrought steel parts by fusion welding*