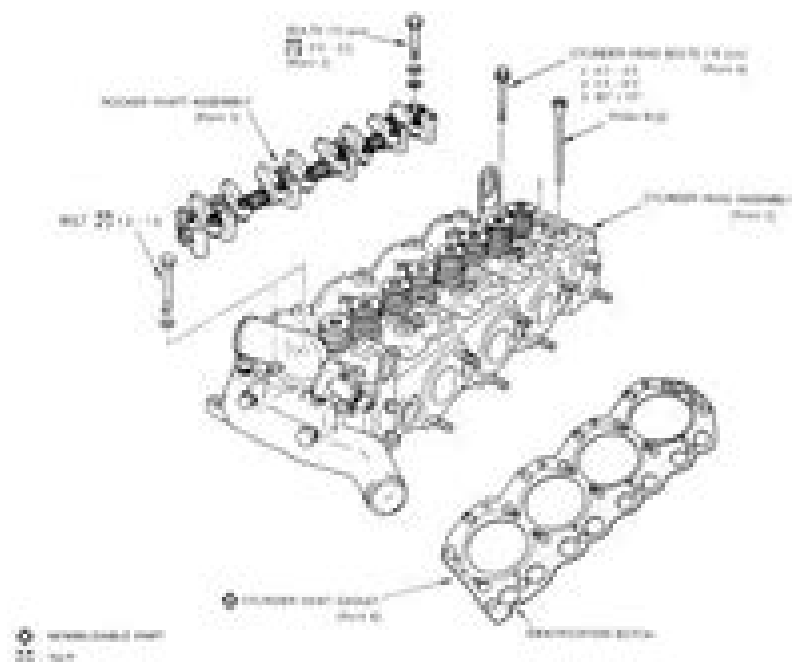


## &lt; Removal and installation &gt;

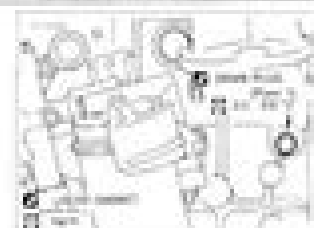


## Preparatory operation

- ① Drain coolant (Radiator, cylinder block)
- ② Remove intake manifold
- ③ Remove exhaust manifold
- ④ Remove rocker cover
- ⑤ Remove water inlet hose
- ⑥ Remove water outlet hose
- ⑦ Remove heater hose
- ⑧ Remove fuel hose and tube
- ⑨ Remove fuel injection pump

## [Point 1] Discharging coolant

- Loosen cylinder block drain plug and drain coolant.



## [Point 2] Removing and installing rocker shaft assembly mounting bolts

- Remove bolts in numerical order.
- Install bolts in the reverse order.

② : 2.0 - 2.5 kg-m (14 - 18 ft-lb)



## [Point 3] Removing and installing rocker shaft assembly

- When installing the shaft assembly, thoroughly warm the adjustment bolts.



## [Point 4] Removing and installing cylinder head bolts

- Apply engine oil to threads of each bolt.
- Tighten cylinder head bolts using the following procedures:

## 1) Tighten in the order shown in the drawing

## First time:

4.0 - 4.5 kg-m (29 - 33 ft-lb)

## Second time:

5.5 - 6.0 kg-m (40 - 43 ft-lb)

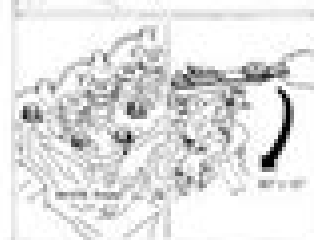
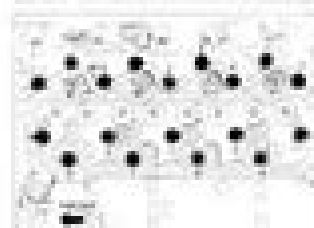
## Third time:

## Angular method

## ① Angular method

- Scribe a match mark on the head of each bolt and cylinder head in the same direction.
- Tighten each bolt by turning it by 90° ± 10°.

## ② Make sure bolt head match marks are oriented in the same direction



# Hitachi Ex60 2 Workshop Manual

**SB Merriam**

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