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web pt r_{max} at jis 82 sum of height of the largest profile peak height rp and the largest profile valley rv within an evaluation length rt pt wt max r_{pi} max r_{vi} rz jis ten point height of roughness profile rz at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web r_{max} vertical distance from highest peak to lowest valley r_{max} is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as ra that rely on averages rz preferred by many europeans rz is often preferred to ra in europe and particularly germany

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web r z m i n 3 8 r a 0 95 r z m a x 14 5 r a 0 75 converting between ra and rz is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher r a z values

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web R_a roughness average in micrometers or microinches rms root mean square in microinches CL center line average in microinches R_t roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math CL micro inches multiply R_a $\mu m \times 40$ R_t $R_a \times 8.7$ R_z $R_a \times 7.2$ R_z iso $R_a \times 7.6$ R_{max} $R_a \times 8.0$ R_p $R_a \times 3.6$ RPM $R_a \times 2.9$ rms $R_a \times 1.1$ example R_a to R_t 10 micrometer $R_a \times 8.7$ R_t factor 8.7 micrometer R_t 40 microinch $R_a \times 8.7$ R_t factor 348 microinch R_t

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