

# SPRING

The source of the tension in Brian's saw is a heavy-duty gate spring (5, 6) that he purchased at the local hardware store. It is held in place with short dowels in the table base and the lower arm, and it provides enough tension that the arms pop right back up after being pulled down by the foot pedal.

# TABLE TOP

The table of Brian's saw is 48" long by about 12" wide. If he were to make another saw, Brian says he might consider widening the table that supports the material being cut. Others who have made the saw have

added wings to the table, but Brian finds them unnecessary; if a large piece has to be turned and he's running out of arm length he can move to one side, still working the saw's pedal since it swings freely, turn the material, and then scoot back to sit squarely in front of the saw.

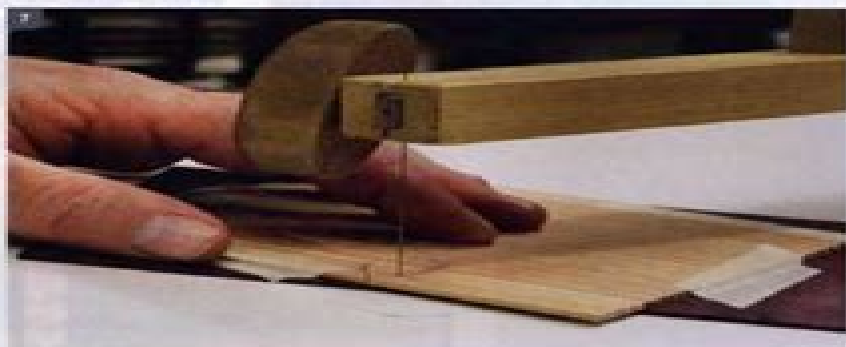
Like a bandsaw, the scroll saw table will need a hole for the blade. Brian built the table of his saw to accept a removable insert, which is just visible beneath the piece he's sawing in the figure below (7). To make the hole and the seat for the insert, drill a 1" hole through the table top about 12" from the front of the table and then use

a router and a chisel to cut a shallow 1-3/4" square half the table's thickness. You can make an assortment of inserts to accommodate different size blades.

The hole in the right front corner of the table (8, 10) might look like a small cup holder, but it allows Brian to easily drill the starter hole for marquetry designs that sit in the middle of a field of wood. Brian positions the piece he's working on and his drill over the hole; the table top provides more support for the wood than it would have if it were hung over the edge of the worktable.

# TRUNNIONS AND QUADRANT

Each quadrant sits and rotates on two trunnion pins, allowing you to adjust the angle of the table. "You can make them as complicated as you like," Brian says, "but why?" Rather than solid brass or bronze, Brian's trunnion pins are wooden dowels fit inside sleeves of 1/2" diameter brass tubing. He shaped his quadrants (9) out of 5/8" Baltic birch plywood using a router. Small blocks are glued to the upper ends of the quadrants to that they can be easily fastened to the underside of the table. A slot routed into the middle third of the quadrants is just wide enough to accept a piece of 5/16" all-thread rod.



# Manual Powered Scroll Saw Plans

**PT Brinkman**



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