

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4,500psi	4" ± 2%	Pressure gauge	Measured pressure at 4,500 Mpa	☒ Complete
Check hydraulic fluid levels	D	To optimum level mark	between min and max levels	Visual	Checked all hydraulic fluid levels and oil oil	☒ Complete
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between min and max levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	☒ Complete
Clean out all chips and swarf	D	Ensure machine is clear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleared out	☒ Complete
Clean filters on coolant tank	M	Clean with compressed air and clean water	No dirt or/oil filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - Filter clean (NOTE, may need changing on next schedule)	☒ Complete
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	☒ Complete
Clean coolant tank of sludge, chips, and oil	1h	Brush, clean, check	Brush, clean, check, refill	Jetifier pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	☒ Complete
Remove chain pins, clean, check for damage	1h	No damage or play on pins or chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins on pins. Total float or movement was less than 0.002"	☒ Complete

Example Of Preventive Maintenance

Michael Tortorella



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Common Airport Pavement Maintenance Practices Jaroslav J. Hajek, 2011 TRB's Airport Cooperative Research Program ACRP Synthesis 22 *Common Airport Pavement Maintenance Practices* explores how airports implement a pavement maintenance management program including inspecting and tracking pavement condition scheduling maintenance identifying necessary funds and treating distresses in asphalt and concrete pavements

Software Engineering Eric J. Braude, Michael E. Bernstein, 2016-03-09 Today's software engineer must be able to employ more than one kind of software process ranging from agile methodologies to the waterfall process from highly integrated tool suites to refactoring and loosely coupled tool sets Braude and Bernstein's thorough coverage of software engineering perfects the reader's ability to efficiently create reliable software systems designed to meet the needs of a variety of customers Topical highlights Process concentrates on how applications are planned and developed Design teaches software engineering primarily as a requirements to design activity Programming and agile methods encourages software engineering as a code oriented activity Theory and principles focuses on foundations Hands on projects and case studies utilizes active team or individual project examples to facilitate understanding theory principles and practice In addition to knowledge of the tools and techniques available to software engineers readers will grasp the ability to interact with customers participate in multiple software processes and express requirements clearly in a variety of ways They will have the ability to create designs flexible enough for complex changing environments and deliver the proper products

Reliability, Maintainability, and Supportability Michael Tortorella, 2015-02-25 Focuses on the core systems engineering tasks of writing managing and tracking requirements for reliability maintainability and supportability that are most likely to satisfy customers and lead to success for suppliers This book helps systems engineers lead the development of systems and services whose reliability maintainability and supportability meet and exceed the expectations of their customers and promote success and profit for their suppliers This book is organized into three major parts reliability maintainability and supportability engineering Within each part there is material on requirements development quantitative modelling statistical analysis and best practices in each of these areas Heavy emphasis is placed on correct use of language The author discusses the use of various sustainability engineering methods and techniques in crafting requirements that are focused on the customer's needs unambiguous easily understood by the requirements stakeholders and verifiable Part of each major division of the book is devoted to statistical analyses needed to determine when requirements are being met by systems operating in customer environments To further support systems engineers in writing analyzing and interpreting sustainability requirements this book also Contains Language Tips to help systems engineers learn the different languages spoken by specialists and non specialists in the sustainability disciplines Provides exercises in each chapter allowing the reader to try out some of the ideas and procedures presented in the chapter Delivers end of chapter summaries of the current reliability maintainability and supportability engineering best practices

for systems engineers Reliability Maintainability and Supportability is a reference for systems engineers and graduate students hoping to learn how to effectively determine and develop appropriate requirements so that designers may fulfil the intent of the customer *Planning Guide for Maintaining School Facilities* Tom Szuba, 2003 **The ASQ CSSBB Study Guide** Mark Allen Durivage, Shawn Findlater, 2017-08-24 This book is primarily meant to aid those taking the ASQ Certified Six Sigma Black Belt CSSBB exam and is best used in conjunction with The Certified Six Sigma Black Belt Handbook Section 1 provides 432 practice questions organized by the nine parts of the 2015 Body of Knowledge BoK Section 2 gives the reader a 150 question practice exam comprising each of the nine parts of the BoK in a randomized order that simulates the actual certification exam Unlike other resources on the market all these questions and solutions were developed specifically to address the 2015 CSSBB Body of Knowledge and help those studying for the certification including considering the proper depth of knowledge and required levels of cognition **Structured System Analysis and Design** J.B. Dixit, 2007 **An Introduction to Predictive Maintenance** R. Keith Mobley, 2002-10-24 This second edition of An Introduction to Predictive Maintenance helps plant process maintenance and reliability managers and engineers to develop and implement a comprehensive maintenance management program providing proven strategies for regularly monitoring critical process equipment and systems predicting machine failures and scheduling maintenance accordingly Since the publication of the first edition in 1990 there have been many changes in both technology and methodology including financial implications the role of a maintenance organization predictive maintenance techniques various analyses and maintenance of the program itself This revision includes a complete update of the applicable chapters from the first edition as well as six additional chapters outlining the most recent information available Having already been implemented and maintained successfully in hundreds of manufacturing and process plants worldwide the practices detailed in this second edition of An Introduction to Predictive Maintenance will save plants and corporations as well as U S industry as a whole billions of dollars by minimizing unexpected equipment failures and its resultant high maintenance cost while increasing productivity A comprehensive introduction to a system of monitoring critical industrial equipment Optimize the availability of process machinery and greatly reduce the cost of maintenance Provides the means to improve product quality productivity and profitability of manufacturing and production plants **Energy Management Handbook** Stephen A. Roosa, Steve Doty, Wayne C. Turner, 2020-12-17 This comprehensive handbook is recognized as the definitive stand alone energy manager's desk reference used by tens of thousands of professionals throughout the energy management industry This new ninth edition includes new chapters on energy management controls systems compressed air systems renewable energy and carbon reduction There are major updates to chapters on energy auditing lighting systems boilers and fired systems steam and condensate systems green buildings waste heat recovery indoor air quality utility rates natural gas purchasing commissioning financing and performance contracting and much more with numerous new and updated illustrations charts

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Managing Facilities for Results Cheryl Bryan, 2007-03-19

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Fluctuation Mechanism and Control on System Instantaneous Availability Yi

Yang, Yong-Li Yu, Li-Chao Wang, 2016-01-05 Fluctuation Mechanism and Control on System Instantaneous Availability facilitates the development of modeling and identification skills for both theoretical research and applications Supplying an overall summary of current research results in fluctuation analysis of instantaneous availability it covers the theory methodology and specific engineering implementation required to conduct equipment instantaneous availability analysis Presenting practical methods and tools it describes how to control the matching transition of new equipment systems as a result of interactions among sub systems

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