

Freightliner Cascadia 2008-2016 Workshop Manual

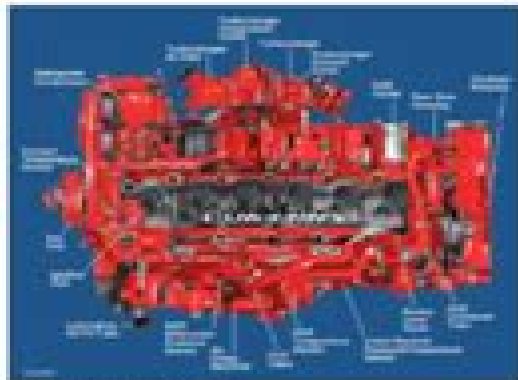


Figure 1. The effect of the concentration of the inhibitor on the rate of polymerization.

100

Abstract

Abstract

WARNING: Improper use or maintenance of this equipment is a serious safety hazard. Improper use, maintenance, or safety-related components, may result in personal injury or death. Safety-related components should be used.

- [illegible]

- [illegible]

100

1. Repair or [replace](#) [control](#) [system](#) [components](#) if damaged.
2. Support remaining value of [PCB](#) [control](#) [system](#) [components](#).

100

NOTE: Turn OFF engine and let 10 minutes cool down before performing the test.

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1. Measure charge after he removed the battery.
2. Remove hot pipe and BGR valve.
3. Disconnect Differential Pressure sensor connection and Connect both ends of hot pipe to atmosphere.
4. Differential pressure reading can't be measured.
5. Remove hot pipe from gas consumer tube, lifting wire to remove it.
6. On DCS, set [Control Loop Type IN CHARGE OFF](#) and [Close Valve IN CHARGE OFF](#). End of hot pipe should hot pipe only with Minimum Charge.
7. Increase temperature by cold pipe end. Use classified hot clamp to keep it in place.
8. Set the pressure to cooler using regulator from [Loop Test Kit Start-Up](#). Close valve and stop supply.
9. After purge valve after flange removal, pressure should not reduce. Large leak should have been if there is no internal leak in cooler. If pressure drops, and bubbles are not present, remove them as external leaks from test kit using a soap-salt water solution.
10. Is there no internal leak in cooler?
- A. Change BGR control if so.
- B. If so, fix other internal coolant system leaks. Suspect the coolant wet exhaust from an exhaust port and exhaust change to engine.

Abstract

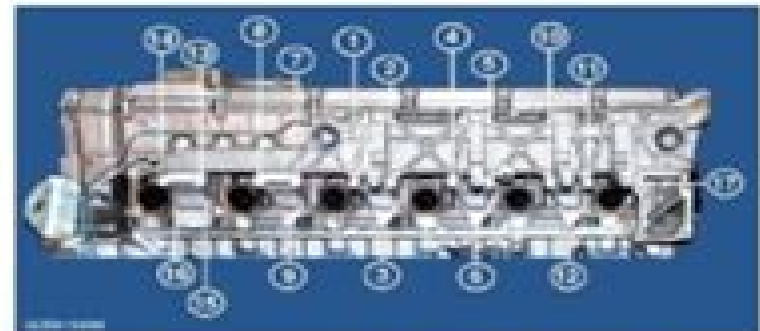


Fig. 10. ECG Center Wave Morphology and its Relationship to the Following Sequence

NOTE: Lubricate connecting tubes with clean oil. Without lubrication tubes will not be fully installed or rubber can be cut.

1. Two FHEM water manifold assembly gaskets must be installed.
2. EGR cooler water manifold assembly must be installed on cylinder head.
3. Install connecting bolts into EGR cooler water manifold assembly. Tighten to [21 Nm \(15 ft-lb\)](#) in sequence. [See Fig. 44.](#)



Freightliner Cascadia 2008 Engine Operators Manual

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