

### 2.1.3. Engine assembly views

#### 1) DE12T



- |                        |                               |                       |
|------------------------|-------------------------------|-----------------------|
| 1. Cooling fan         | 10. Flywheel housing          | 19. Thermostat        |
| 2. Cooling water pipe  | 11. Flywheel                  | 20. Injection pump    |
| 3. Oil filler cap      | 12. Exhaust manifold          | 21. Oil level gauge   |
| 4. Cylinder head cover | 13. Injection nozzle assembly | 22. Mounting bracket  |
| 5. Turbocharger        | 14. Oil filter                | 23. Vibration damper  |
| 6. Oil drain valve     | 15. Fuel filter               | 24. Water pump        |
| 7. Alternator          | 16. Oil cooler                | 25. Fan drive         |
| 8. Oil pan             | 17. Intake manifold           | 26. Crankshaft pulley |
| 9. Starter             | 18. Injection pipe            | 27. Breather          |

# Generator Engine Repair Manual

**JE Gale**



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