

WORK

2015 Engine



2015-0000

### 7. Inspect the valve seats and guides.



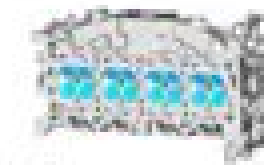
1. The end of the stem for grooves or scoring.
2. The valve face and edge for pits, grooves or scoring.
3. The valve head for signs of burning, erosion, misshape and cracking.
4. The valve margin for wear.



2015-0000

### Assembly

1. **NOTE:** If installing the original valves, make sure the valves are installed in the same position from which they were removed.
- Coat the valve stems with clean engine oil and install the valves.

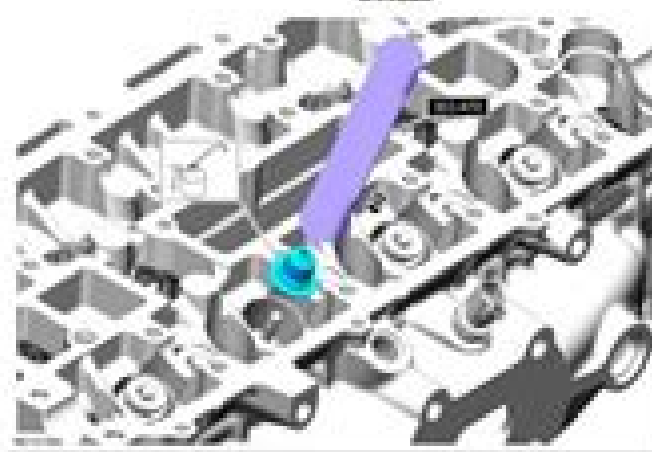


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2. **NOTE:** Lubricate the valve seat with clean engine oil prior to installing.
- Using the 303-475 T9AP-6010-CH, install the valve seat.

WORK

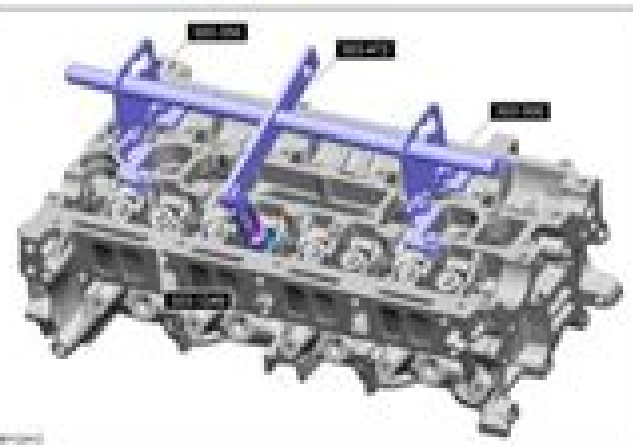
2015 Engine



3. **NOTE:** Check the seating of the valve cable.

Install the valve spring and the valve spring retainer.

- Using the 303-300 T9PC-6005-A, the 303-060 T9BP-6005-A, the 303-475 T9AP-6005-CH and the 303-1249 compress the valve spring and install the valve cable using some grease and a small screwdriver.



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4. Install a new CJC screw.
- Tighten to 11 Nm (87 lb-in).

# Ford Explorer Repair Service Manual

**Ying Liu**



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