

# Millermatic® 180

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**Fuente de Energía de soldadura de Arco MIG  
Alimentadora de alambre y conjunto de antorcha**



## Especificaciones rápidas

### Aplicaciones industriales ligeras

Fabricación ligera  
Mantenimiento y reparaciones  
Talleres carpentería de autos  
Granja/casa

### Procesos

MIG (GMAW)  
Alambre tubular con  
fundente (FCARF)

### Potencia de alimentación de entrada

230 V, 21.7 A, 60 Hz, monofásica

### Salida nominal

135 A a 22.5 VDC, 30% ciclo de trabajo

### Corriente de amperaje

30 – 180 A

### Máximo voltaje, circuito abierto

31

## The Power of Blue.® (La Fuerza del Azul)

**¡Nueva! Más potencia.** Paquete preliminar, preinstalación, termoelectrónica de voltaje constante, cable de soldar, cable 24 hasta 5/16 pulg. (3.8 – 7.9 mm) de acero al carbono.

**¡Nueva! Smooth-Start™.** Tecnología pendiente de patente provee un inicio suave, libre de salpicaduras. Es la máquina de mejor capacidad en la categoría de máquinas pequeñas MIG. No hay inicio explosivo ni salpicaduras por tiempo.

**Control de voltaje infinito.** Desajustamiento manual de velocidad de alimentación del alambre con "Outfit" provee más amplia gama de operación con control más fino al aumentar o disminuir automáticamente la velocidad de alimentación de alambre cuando se ajusta el voltaje (se empuja la unidad con seguimiento de velocidad, disminuye en "Off").

**Control de alimentación de alambre de modo durable.** Incorpora un redoble impulsor de doble ranura para cambio rápido de aceite y brasa de tensión por resaca con perilla controlada de la tensión, todo para instalar con más facilidad y rapidez.

**Protección de cortocircuitos exclusiva de Miller, "Tip Saver"** apaga la salida de corriente cuando el circuito se pinta ("Tip") a la obra. Evita la oxidación de la punta de contacto y protege de daño a componentes internos. Trigger reset permite resetear rápidamente en la antorcha, en vez de la unidad.

Acceso fácil a los bornes de salida provee cambio conveniente de polaridad al pasar de alambres sólidos a tubulares.

**Protección térmica de sobrecarga** se apaga la unidad y activa la luz de sobre-temperatura si se bloquea el flujo de aire o se excede el ciclo de trabajo. Se re enfría automáticamente cuando se arregla la falla y se enfría la unidad.

**¡Nueva!**



**TRUE BLUE**  
WELDING

La soldadora está garantizada 3 años, piezas y servicio. Las piezas originales reemplazadas de la energía principal están garantizadas 5 años. La antorcha tiene garantía de 90 días, piezas y servicio.

### Kit completo con:

- Fuente de energía
- Alambre y enchufe de 6 pies (1.8 m)
- Antorcha MIG M-10 de 18 pies (5.5 m) recorte de cable
- Cable con pinzas de trabajo de 18 pies (5.5 m)
- Regulador Smooth™ de resaca de arranque y ARCO
- Medidor de flujo y manguera
- Carrete de Hobart® 0.035 pulg. (0.9 mm) de alambre sólido
- 2 puntas de contacto para alambre 0.034 pulg. (0.9 mm) y 2 puntas de contacto para alambre 0.035 pulg. (0.9 mm)
- Redoble impulsor sobre resaca para cambio rápido para alambre 0.034 pulg. (0.9 mm) o alambre 0.035/0.035 pulg. (0.9/0.9 mm)
- Válvula solenoidal de gas instalada en fábrica
- Video instructivo y operario
- Tabla de especificaciones/información

**Nota:** No se incluye gas protector ni equipo de seguridad.

**Circuito controlador estándar de estado sólido incorporado** vuelve al alambre "frio" en electricidad rápida que se fusa el perfil, haciendo a la unidad más segura. También es más fácil posicionar la antorcha para que funcione antes de soldar.

**Circuito que se rearma solo y protege al motor** elimina la necesidad de encender y reponer bujías.

Usa corrientes de 4 a 6 pulg. (102 a 203 mm) y se puede soldar aluminos de 0.034 – 0.035 pulg. (0.9 – 0.9 mm) de acero al carbono/inoxidable y tubular con fundente de 0.030 – 0.045 pulg. (0.8 – 1.2 mm).

Ajusta la piqueta de carrete Esquivador™ 3605 y el adaptador de la antorcha de carrete SSA para soldar con alambre de aluminos de 0.030 – 0.035 pulg. (0.8 – 0.9 mm) en metalos de carrete 1/4 a 1/4 pulg.

**MADE IN U.S.A.**



**Miller Electric Mfg. Co.**  
An Illinois Tool Works Company  
1635 West Spencer Street  
Appleton, WI 54914 USA

**Sede Internacional**  
Teléfono: 820-735-4585  
USA FAX: 820-735-4134  
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# Miller 180 Manual

**J Elliott**



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